

Brushless DC Motor Control Made Easy

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INTRODUCTION

This application note discusses the steps of developing several controllers for brushless motors. We cover sensed, sensorless, open loop, and closed loop design. There is even a controller with independent voltage and speed controls so you can discover your motor's characteristics empirically.

The code in this application note was developed with the Microchip PIC16F877 PICmicro[®] Microcontroller, in conjunction with the In-Circuit Debugger (ICD). This combination was chosen because the ICD is inexpensive, and code can be debugged in the prototype hardware without need for an extra programmer or emulator. As the design develops, we program the tar-

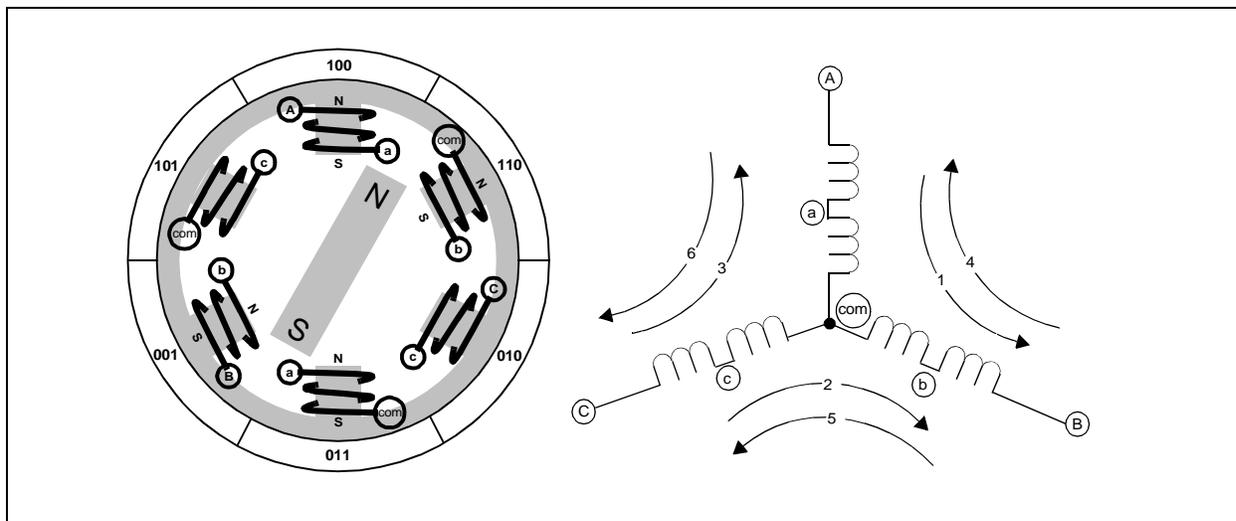
get device and exercise the code directly from the MPLAB[®] environment. The final code can then be ported to one of the smaller, less expensive, PICmicro microcontrollers. The porting takes minimal effort because the instruction set is identical for all PICmicro 14-bit core devices.

It should also be noted that the code was bench tested and optimized for a Pittman N2311A011 brushless DC motor. Other motors were also tested to assure that the code was generally useful.

Anatomy of a BLDC

Figure 1 is a simplified illustration of BLDC motor construction. A brushless motor is constructed with a permanent magnet rotor and wire wound stator poles. Electrical energy is converted to mechanical energy by the magnetic attractive forces between the permanent magnet rotor and a rotating magnetic field induced in the wound stator poles.

FIGURE 1: SIMPLIFIED BLDC MOTOR DIAGRAMS



In this example there are three electromagnetic circuits connected at a common point. Each electromagnetic circuit is split in the center, thereby permitting the permanent magnet rotor to move in the middle of the induced magnetic field. Most BLDC motors have a three-phase winding topology with star connection. A motor with this topology is driven by energizing 2 phases at a time. The static alignment shown in Figure 2, is that which would be realized by creating an electric current flow from terminal A to B, noted as path 1 on the schematic in Figure 1. The rotor can be made to rotate clockwise 60 degrees from the A to B alignment by changing the current path to flow from terminal C to B, noted as path 2 on the schematic. The suggested magnetic alignment is used only for illustration purposes because it is easy to visualize. In practice, maximum torque is obtained when the permanent magnet rotor is 90 degrees away from alignment with the stator magnetic field.

The key to BLDC commutation is to sense the rotor position, then energize the phases that will produce the most amount of torque. The rotor travels 60 electrical degrees per commutation step. The appropriate stator current path is activated when the rotor is 120 degrees from alignment with the corresponding stator magnetic field, and then deactivated when the rotor is 60 degrees from alignment, at which time the next circuit is activated and the process repeats. Commutation for the rotor position, shown in Figure 1, would be at the completion of current path 2 and the beginning of current path 3 for clockwise rotation. Commutating the electri-

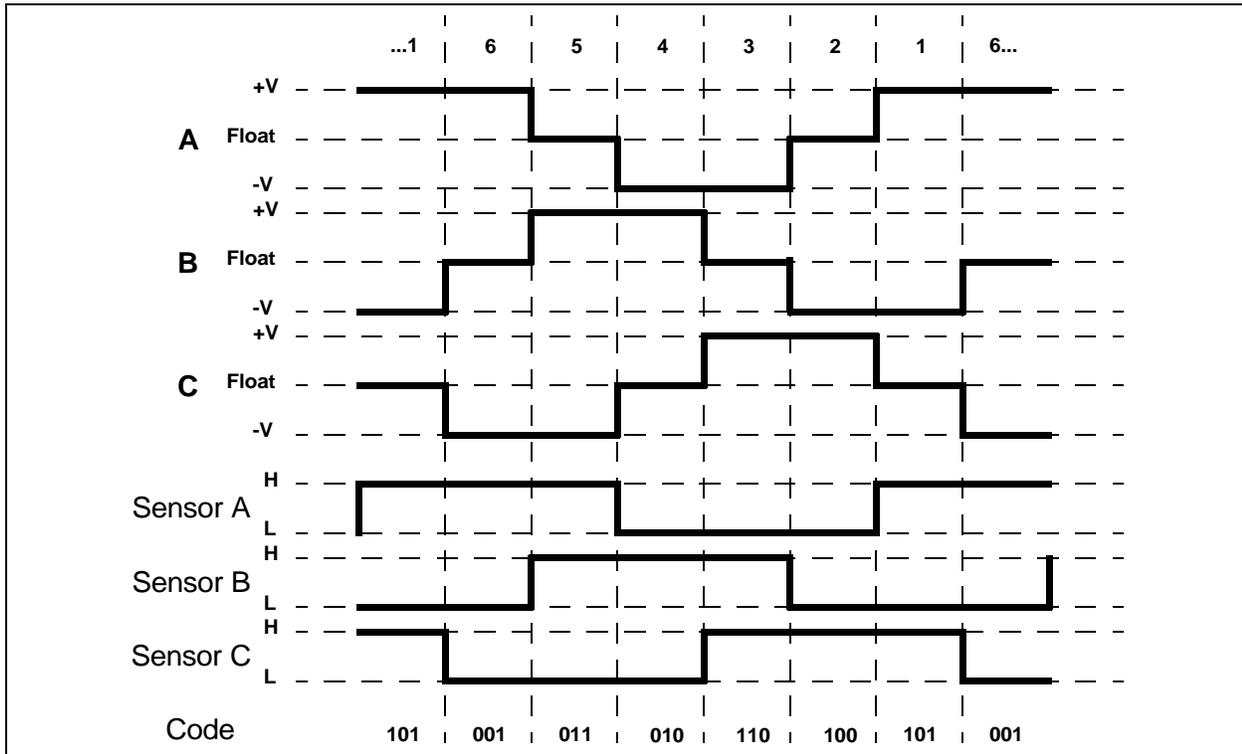
cal connections through the six possible combinations, numbered 1 through 6, at precisely the right moments will pull the rotor through one electrical revolution.

In the simplified motor of Figure 1, one electrical revolution is the same as one mechanical revolution. In actual practice, BLDC motors have more than one of the electrical circuits shown, wired in parallel to each other, and a corresponding multi-pole permanent magnetic rotor. For two circuits there are two electrical revolutions per mechanical revolution, so for a two circuit motor, each electrical commutation phase would cover 30 degrees of mechanical rotation.

Sensored Commutation

The easiest way to know the correct moment to commutate the winding currents is by means of a position sensor. Many BLDC motor manufacturers supply motors with a three-element Hall effect position sensor. Each sensor element outputs a digital high level for 180 electrical degrees of electrical rotation, and a low level for the other 180 electrical degrees. The three sensors are offset from each other by 60 electrical degrees so that each sensor output is in alignment with one of the electromagnetic circuits. A timing diagram showing the relationship between the sensor outputs and the required motor drive voltages is shown in Figure 2.

FIGURE 2: SENSOR VERSUS DRIVE TIMING



The numbers at the top of Figure 2 correspond to the current phases shown in Figure 1. It is apparent from Figure 2 that the three sensor outputs overlap in such a way as to create six unique three-bit codes corresponding to each of the drive phases. The numbers shown around the peripheral of the motor diagram in Figure 1 represent the sensor position code. The north pole of the rotor points to the code that is output at that rotor position. The numbers are the sensor logic levels where the Most Significant bit is sensor C and the Least Significant bit is sensor A.

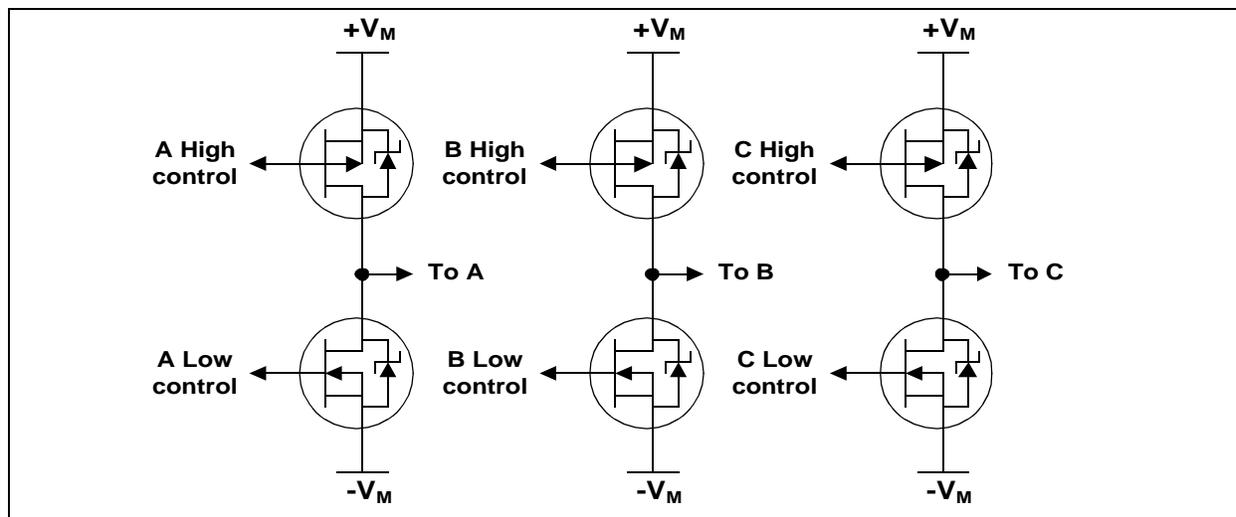
Each drive phase consists of one motor terminal driven high, one motor terminal driven low, and one motor terminal left floating. A simplified drive circuit is shown in Figure 3. Individual drive controls for the high and low drivers permit high drive, low drive, and floating drive at each motor terminal. One precaution that must be taken with this type of driver circuit is that both high side and low side drivers must never be activated at the same time. Pull-up and pull-down resistors must be placed at the driver inputs to ensure that the drivers are off immediately after a microcontroller RESET, when the microcontroller outputs are configured as high impedance inputs.

Another precaution against both drivers being active at the same time is called dead time control. When an output transitions from the high drive state to the low drive state, the proper amount of time for the high side driver to turn off must be allowed to elapse before the low side driver is activated. Drivers take more time to turn off than to turn on, so extra time must be allowed to elapse so that both drivers are not conducting at the same time. Notice in Figure 3 that the high drive period and low drive period of each output, is separated by a floating drive phase period. This dead time is inherent to the three phase BLDC drive scenario, so special timing for dead time control is not necessary. The BLDC commutation sequence will never switch the high-side device and the low-side device in a phase, at the same time.

At this point we are ready to start building the motor commutation control code. Commutation consists of linking the input sensor state with the corresponding drive state. This is best accomplished with a state table and a table offset pointer. The sensor inputs will form the table offset pointer, and the list of possible output drive codes will form the state table. Code development will be performed with a PIC16F877 in an ICD. I have arbitrarily assigned PORTC as the motor drive port and PORTE as the sensor input port. PORTC was chosen as the driver port because the ICD demo board also has LED indicators on that port so we can watch the slow speed commutation drive signals without any external test equipment.

Each driver requires two pins, one for high drive and one for low drive, so six pins of PORTC will be used to control the six motor drive MOSFETS. Each sensor requires one pin, so three pins of PORTE will be used to read the current state of the motor's three-output sensor. The sensor state will be linked to the drive state by using the sensor input code as a binary offset to the drive table index. The sensor states and motor drive states from Figure 2 are tabulated in Table 1.

FIGURE 3: THREE PHASE BRIDGE



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TABLE 1: CW SENSOR AND DRIVE BITS BY PHASE ORDER

Pin	RE2	RE1	RE0	RC5	RC4	RC3	RC2	RC1	RC0
Phase	Sensor C	Sensor B	Sensor A	C High Drive	C Low Drive	B High Drive	B Low Drive	A High Drive	A Low Drive
1	1	0	1	0	0	0	1	1	0
2	1	0	0	1	0	0	1	0	0
3	1	1	0	1	0	0	0	0	1
4	0	1	0	0	0	1	0	0	1
5	0	1	1	0	1	1	0	0	0
6	0	0	1	0	1	0	0	1	0

Sorting Table 1 by sensor code binary weight results in Table 2. Activating the motor drivers, according to a state table built from Table 2, will cause the motor of Figure 1 to rotate clockwise.

TABLE 2: CW SENSOR AND DRIVE BITS BY SENSOR ORDER

Pin	RE2	RE1	RE0	RC5	RC4	RC3	RC2	RC1	RC0
Phase	Sensor C	Sensor B	Sensor A	C High Drive	C Low Drive	B High Drive	B Low Drive	A High Drive	A Low Drive
6	0	0	1	0	1	0	0	1	0
4	0	1	0	0	0	1	0	0	1
5	0	1	1	0	1	1	0	0	0
2	1	0	0	1	0	0	1	0	0
1	1	0	1	0	0	0	1	1	0
3	1	1	0	1	0	0	0	0	1

Counter clockwise rotation is accomplished by driving current through the motor coils in the direction opposite of that for clockwise rotation. Table 3 was constructed by swapping all the high and low drives of Table 2. Activating the motor coils, according to a state table built from Table 3, will cause the motor to rotate counter clockwise. Phase numbers in Table 3 are preceded by a slash denoting that the EMF is opposite that of the phases in Table 2.

TABLE 3: CCW SENSOR AND DRIVE BITS

Pin	RE2	RE1	RE0	RC5	RC4	RC3	RC2	RC1	RC0
Phase	Sensor C	Sensor B	Sensor A	C High Drive	C Low Drive	B High Drive	B Low Drive	A High Drive	A Low Drive
/6	0	0	1	1	0	0	0	0	1
/4	0	1	0	0	0	0	1	1	0
/5	0	1	1	1	0	0	1	0	0
/2	1	0	0	0	1	1	0	0	0
/1	1	0	1	0	0	1	0	0	1
/3	1	1	0	0	1	0	0	1	0

The code segment for determining the appropriate drive word from the sensor inputs is shown in Figure 4.

FIGURE 4: COMMUTATION CODE SEGMENT

```

#define DrivePort PORTC
#define SensorMask B'00000111'
#define SensorPort PORTE
#define DirectionBit PORTA, 1

Commutate
    movlw SensorMask ;retain only the sensor bits
    andwf SensorPort ;get sensor data
    xorwf LastSensor, w ;test if motion sensed
    btfsc STATUS, Z ;zero if no change
    return ;no change - return

    xorwf LastSensor, f ;replace last sensor data with current
    btfss DirectionBit ;test direction bit
    goto FwdCom ;bit is zero - do forward commutation

    ;reverse commutation
    movlw HIGH RevTable ;get MS byte to table
    movwf PCLATH ;prepare for computed GOTO
    movlw LOW RevTable ;get LS byte of table
    goto Com2

FwdCom
    movlw HIGH FwdTable ;get MS byte of table
    movwf PCLATH ;prepare for computed GOTO
    movlw LOW FwdTable ;get LS byte of table

Com2
    addwf LastSensor, w ;add sensor offset
    btfsc STATUS, C ;page change in table?
    incf PCLATH, f ;yes - adjust MS byte

    call GetDrive ;get drive word from table
    movwf DriveWord ;save as current drive word
    return

GetDrive
    movwf PCL

FwdTable
    retlw B'00000000' ;invalid
    retlw B'00010010' ;phase 6
    retlw B'00001001' ;phase 4
    retlw B'00011000' ;phase 5
    retlw B'00100100' ;phase 2
    retlw B'00000110' ;phase 1
    retlw B'00100001' ;phase 3
    retlw B'00000000' ;invalid

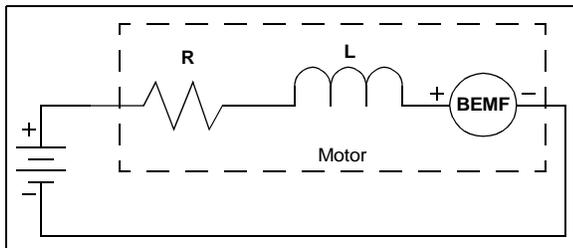
RevTable
    retlw B'00000000' ;invalid
    retlw B'00100001' ;phase /6
    retlw B'00000110' ;phase /4
    retlw B'00100100' ;phase /5
    retlw B'00011000' ;phase /2
    retlw B'00001001' ;phase /1
    retlw B'00010010' ;phase /3
    retlw B'00000000' ;invalid

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Before we try the commutation code with our motor, let's consider what happens when a voltage is applied to a DC motor. A greatly simplified electrical model of a DC motor is shown in Figure 5.

FIGURE 5: DC MOTOR EQUIVALENT CIRCUIT



When the rotor is stationary, the only resistance to current flow is the impedance of the electromagnetic coils. The impedance is comprised of the parasitic resistance of the copper in the windings, and the parasitic inductance of the windings themselves. The resistance and inductance are very small by design, so start-up currents would be very large, if not limited.

When the motor is spinning, the permanent magnet rotor moving past the stator coils induces an electrical potential in the coils called Back Electromotive Force, or BEMF. BEMF is directly proportional to the motor speed and is determined from the motor voltage constant K_V .

EQUATION 1:

$$\begin{aligned} \text{RPM} &= K_V \times \text{Volts} \\ \text{BEMF} &= \text{RPM} / K_V \end{aligned}$$

In an ideal motor, R and L are zero, and the motor will spin at a rate such that the BEMF exactly equals the applied voltage.

The current that a motor draws is directly proportional to the torque load on the motor shaft. Motor current is determined from the motor torque constant K_T .

EQUATION 2:

$$\text{Torque} = K_T \times \text{Amps}$$

An interesting fact about K_T and K_V is that their product is the same for all motors. Volts and Amps are expressed in MKS units, so if we also express K_T in MKS units, that is N-M/Rad/Sec, then the product of K_V and K_T is 1.

EQUATION 3:

$$K_V \times K_T = 1$$

This is not surprising when you consider that the units of the product are $[1/(V \cdot A)] \cdot [(N \cdot M)/(Rad/Sec)]$, which is the same as mechanical power divided by electrical power.

If voltage were to be applied to an ideal motor from an ideal voltage source, it would draw an infinite amount of current and accelerate instantly to the speed dictated by the applied voltage and K_V . Of course no motor is ideal, and the start-up current will be limited by the parasitic resistance and inductance of the motor windings, as well as the current capacity of the power source. Two detrimental effects of unlimited start-up current and voltage are excessive torque and excessive current. Excessive torque can cause gears to strip, shaft couplings to slip, and other undesirable mechanical problems. Excessive current can cause driver MOSFETs to blow out and circuitry to burn.

We can minimize the effects of excessive current and torque by limiting the applied voltage at start-up with pulse width modulation (PWM). Pulse width modulation is effective and fairly simple to do. Two things to consider with PWM are, the MOSFET losses due to switching, and the effect that the PWM rate has on the motor. Higher PWM frequencies mean higher switching losses, but too low of a PWM frequency will mean that the current to the motor will be a series of high current pulses instead of the desired average of the voltage waveform. Averaging is easier to attain at lower frequencies if the parasitic motor inductance is relatively high, but high inductance is an undesirable motor characteristic. The ideal frequency is dependent on the characteristics of your motor and power switches. For this application, the PWM frequency will be approximately 10 kHz.

We are using PWM to control start-up current, so why not use it as a speed control also? We will use the analog-to-digital converter (ADC), of the PIC16F877 to read a potentiometer and use the voltage reading as the relative speed control input. Only 8 bits of the ADC are used, so our speed control will have 256 levels. We want the relative speed to correspond to the relative potentiometer position. Motor speed is directly proportional to applied voltage, so varying the PWM duty cycle linearly from 0% to 100% will result in a linear speed control from 0% to 100% of maximum RPM. Pulse width is determined by continuously adding the ADC result to the free running Timer0 count to determine when the drivers should be on or off. If the addition results in an overflow, then the drivers are on, otherwise they are off. An 8-bit timer is used so that the ADC to timer additions need no scaling to cover the full range. To obtain a PWM frequency of 10 kHz Timer0 must be running at 256 times that rate, or 2.56 MHz. The minimum prescale value for Timer0 is 1:2, so we need an input frequency of 5.12 MHz. The input to Timer0 is $F_{osc}/4$. This requires an F_{osc} of 20.48 MHz. That is an odd frequency, and 20 MHz is close enough, so we will use 20 MHz resulting in a PWM frequency of 9.77 kHz.

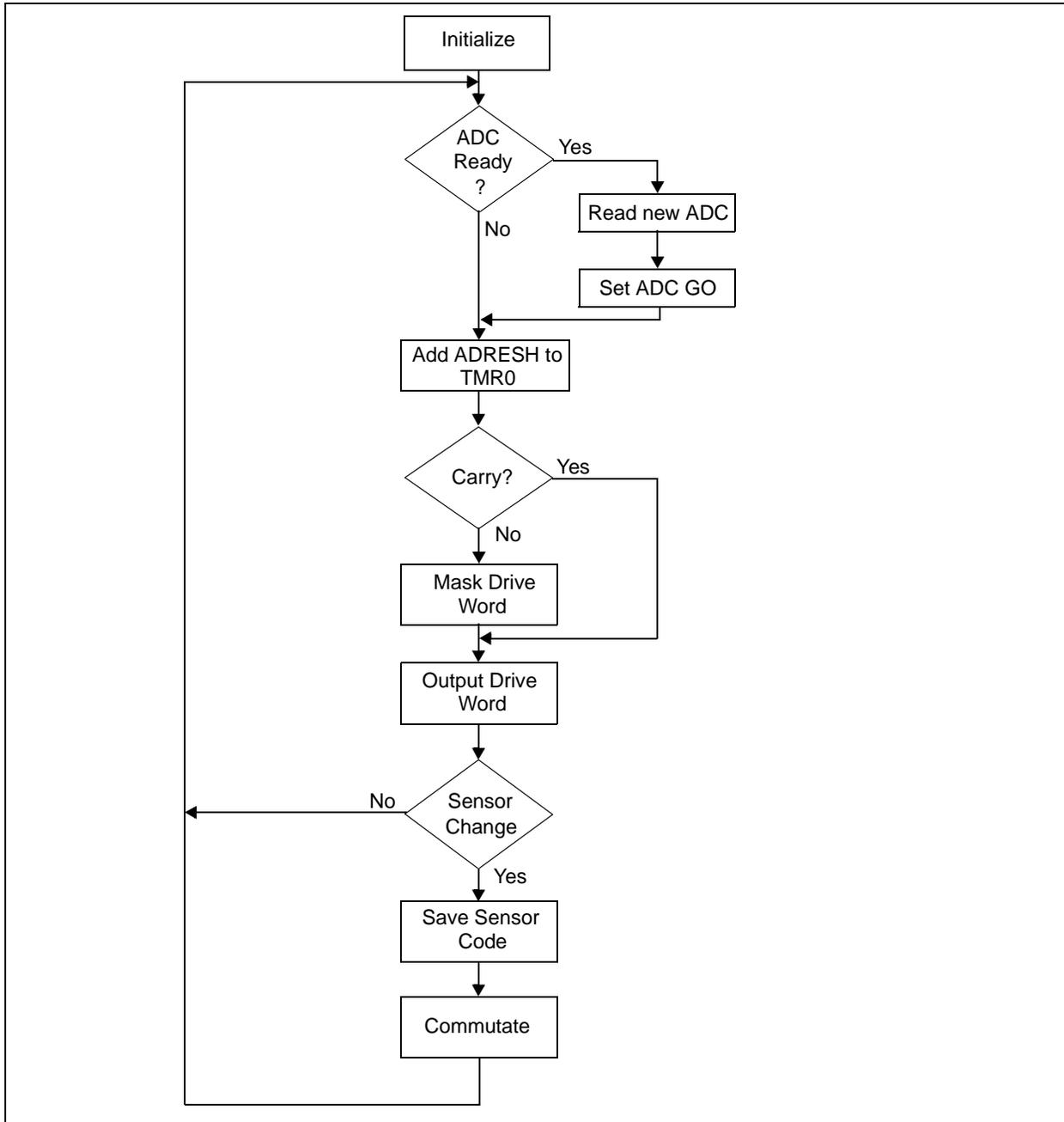
There are several ways to modulate the motor drivers. We could switch the high and low side drivers together, or just the high or low driver while leaving the other driver on. Some high side MOSFET drivers use a capacitor charge pump to boost the gate drive above the drain voltage. The charge pump charges when the driver is off and discharges into the MOSFET gate when the driver is on. It makes sense then to switch the high side driver to keep the charge pump refreshed. Even though this application does not use the charge pump type drivers, we will modulate the high side driver while leaving the low side driver on. There are three high side drivers, any one of which could be active depending on the position of the rotor. The motor drive word is 6-bits wide, so if we logically AND the drive word with zeros in the high driver bit positions, and 1's in the low driver bit positions, we will turn off the active high driver regardless which one of the three it is.

We have now identified 4 tasks of the control loop:

- Read the sensor inputs
- Commutate the motor drive connections
- Read the speed control ADC
- PWM the motor drivers using the ADC and Timer0 addition results

At 20 MHz clock rate, control latency, caused by the loop time, is not significant so we will construct a simple polled task loop. The control loop flow chart is shown in Figure 6 and code listings are in Appendix B.

FIGURE 6: SENSORED DRIVE FLOWCHART



Sensorless Motor Control

It is possible to determine when to commutate the motor drive voltages by sensing the back EMF voltage on an undriven motor terminal during one of the drive phases. The obvious cost advantage of sensorless control is the elimination of the Hall position sensors. There are several disadvantages to sensorless control:

- The motor must be moving at a minimum rate to generate sufficient back EMF to be sensed
- Abrupt changes to the motor load can cause the BEMF drive loop to go out of lock
- The BEMF voltage can be measured only when the motor speed is within a limited range of the ideal commutation rate for the applied voltage
- Commutation at rates faster than the ideal rate will result in a discontinuous motor response

If low cost is a primary concern and low speed motor operation is not a requirement and the motor load is not expected to change rapidly then sensorless control may be the better choice for your application.

Determining the BEMF

The BEMF, relative to the coil common connection point, generated by each of the motor coils, can be expressed as shown in Equation 4 through Equation 6.

EQUATION 4:

$$B_{BEMF} = \sin(\alpha)$$

EQUATION 5:

$$C_{BEMF} = \sin\left(\alpha - \frac{2\pi}{3}\right)$$

EQUATION 6:

$$A_{BEMF} = \sin\left(\alpha - \frac{4\pi}{3}\right)$$

FIGURE 7: BEMF EQUIVALENT CIRCUIT

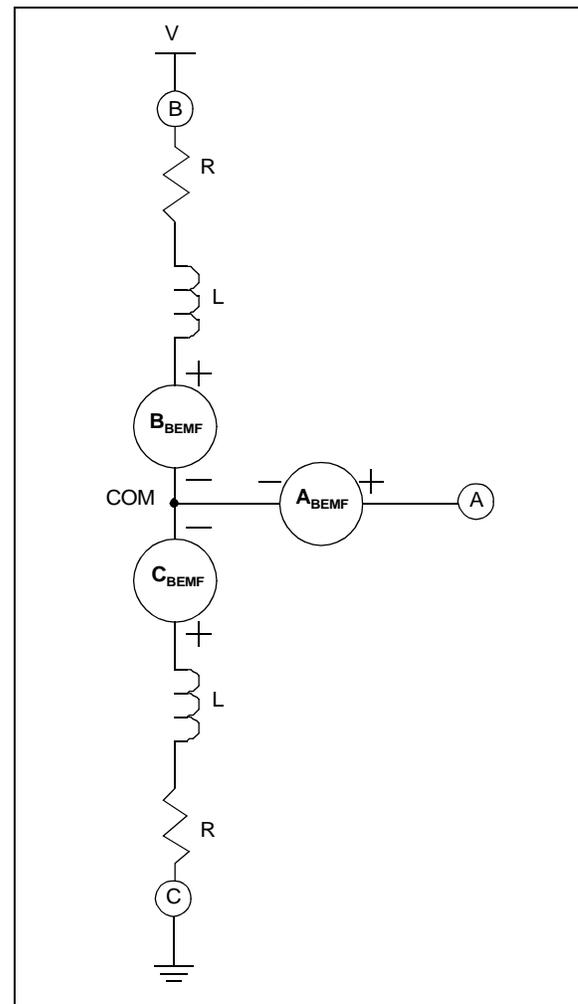


Figure 7 shows the equivalent circuit of the motor with coils B and C driven while coil A is undriven and available for BEMF measurement. At the commutation frequency the L's are negligible. The R's are assumed to be equal. The L and R components are not shown in the A branch since no significant current flows in this part of the circuit so those components can be ignored.

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The BEMF generated by the B and C coils in tandem, as shown in Figure 7, can be expressed as shown in Equation 7.

EQUATION 7:

$$BEMF_{BC} = B_{BEMF} - C_{BEMF}$$

The sign reversal of C_{BEMF} is due to moving the reference point from the common connection to ground.

Recall that there are six drive phases in one electrical revolution. Each drive phase occurs +/- 30 degrees around the peak back EMF of the two motor windings being driven during that phase. At full speed the applied DC voltage is equivalent to the RMS BEMF voltage in that 60 degree range. In terms of the peak BEMF generated by any one winding, the RMS BEMF voltage across two of the windings can be expressed as shown in Equation 8.

EQUATION 8:

$$BEMF_{RMS} = \sqrt{\frac{3}{\pi} \int_{\frac{\pi}{6}}^{\frac{\pi}{2}} \left(\sin(\alpha) - \sin\left(\alpha - \frac{2\pi}{3}\right) \right)^2 d\alpha}$$

$$BEMF_{RMS} = \sqrt{\frac{3}{\pi} \left(\frac{\pi}{2} + \frac{3\pi}{4} \right)}$$

$$BEMF_{RMS} = 1.6554$$

We will use this result to normalize the BEMF diagrams presented later, but first lets consider the expected BEMF at the undriven motor terminal.

Since the applied voltage is pulse width modulated, the drive alternates between on and off throughout the phase time. The BEMF, relative to ground, seen at the A terminal when the drive is on, can be expressed as shown in Equation 9.

EQUATION 9:

$$BEMF_A = \frac{[V - (B_{BEMF} - C_{BEMF})]R}{2R} - C_{BEMF} + A_{BEMF}$$

$$BEMF_A = \frac{V - B_{BEMF} + C_{BEMF}}{2} - C_{BEMF} + A_{BEMF}$$

Notice that the winding resistance cancels out, so resistive voltage drop, due to motor torque load, is not a factor when measuring BEMF.

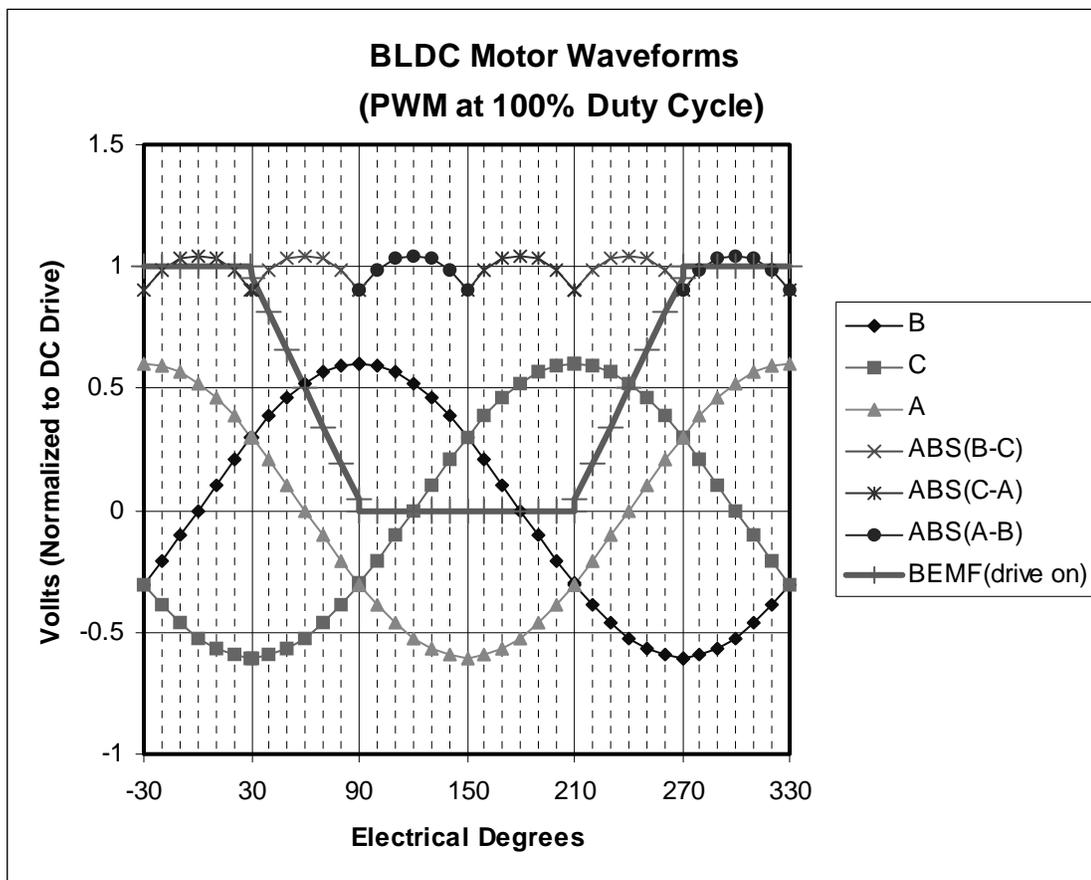
The BEMF, relative to ground, seen at the A terminal when the drive is off can be expressed as shown in Equation 10.

EQUATION 10:

$$BEMF_A = A_{BEMF} - C_{BEMF}$$

Figure 8 is a graphical representation of the BEMF formulas computed over one electrical revolution. To avoid clutter, only the terminal A waveform, as would be observed on an oscilloscope is displayed and is denoted as BEMF(drive on). The terminal A waveform is flattened at the top and bottom because at those points the terminal is connected to the drive voltage or ground. The sinusoidal waveforms are the individual coil BEMFs relative to the coil common connection point. The 60 degree sinusoidal humps are the BEMFs of the driven coil pairs relative to ground. The entire graph has been normalized to the RMS value of the coil pair BEMFs.

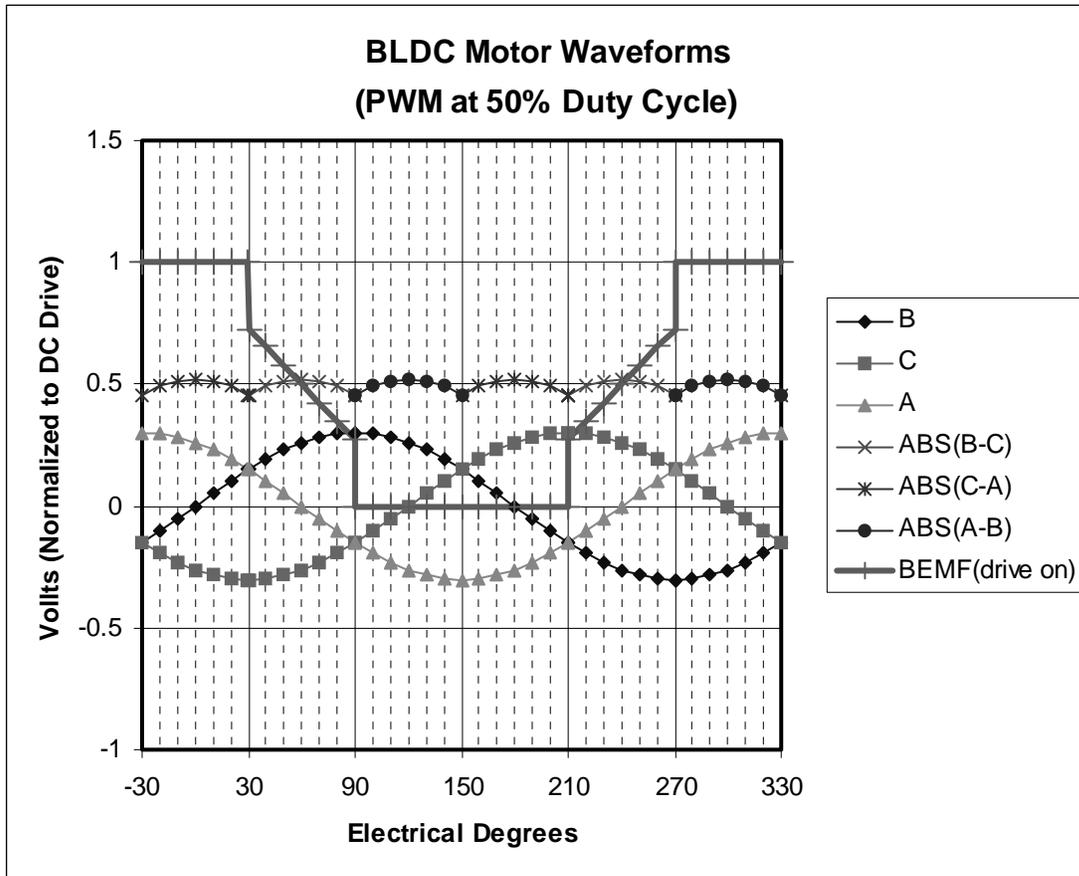
FIGURE 8: BEMF AT 100% DRIVE



Notice that the BEMF(drive on) waveform is fairly linear and passes through a voltage that is exactly half of the applied voltage at precisely 60 degrees which coincides with the zero crossing of the coil A BEMF waveform. This implies that we can determine the rotor electrical position by detecting when the open terminal voltage equals half the applied voltage.

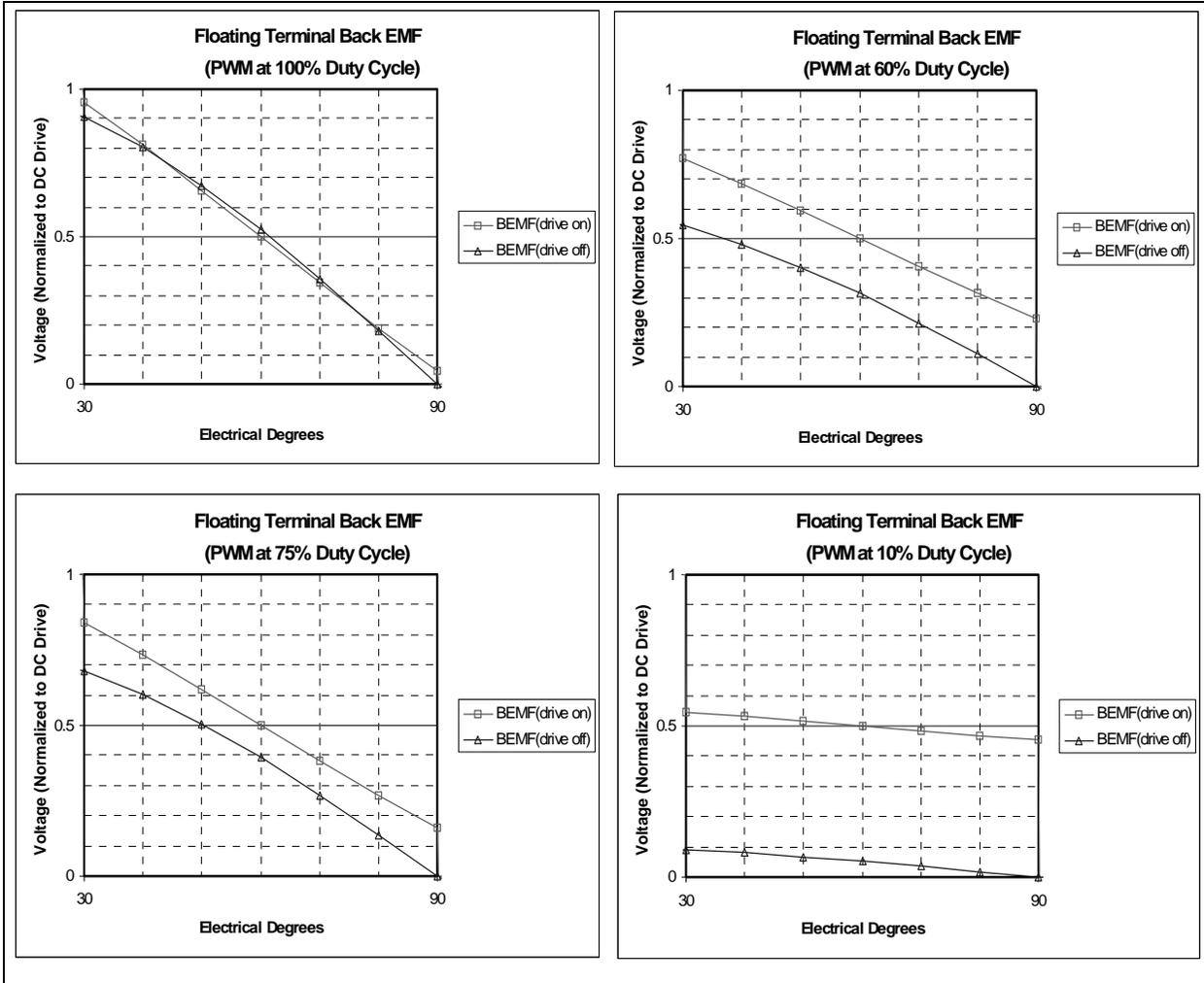
What happens when the PWM duty cycle is less than 100%? Figure 9 is a graphical representation of the BEMF formulas computed over one electrical revolution when the effective applied voltage is 50% of that shown in Figure 8. The entire graph has been normalized to the peak applied voltage.

FIGURE 9: BEMF AT 50% DRIVE



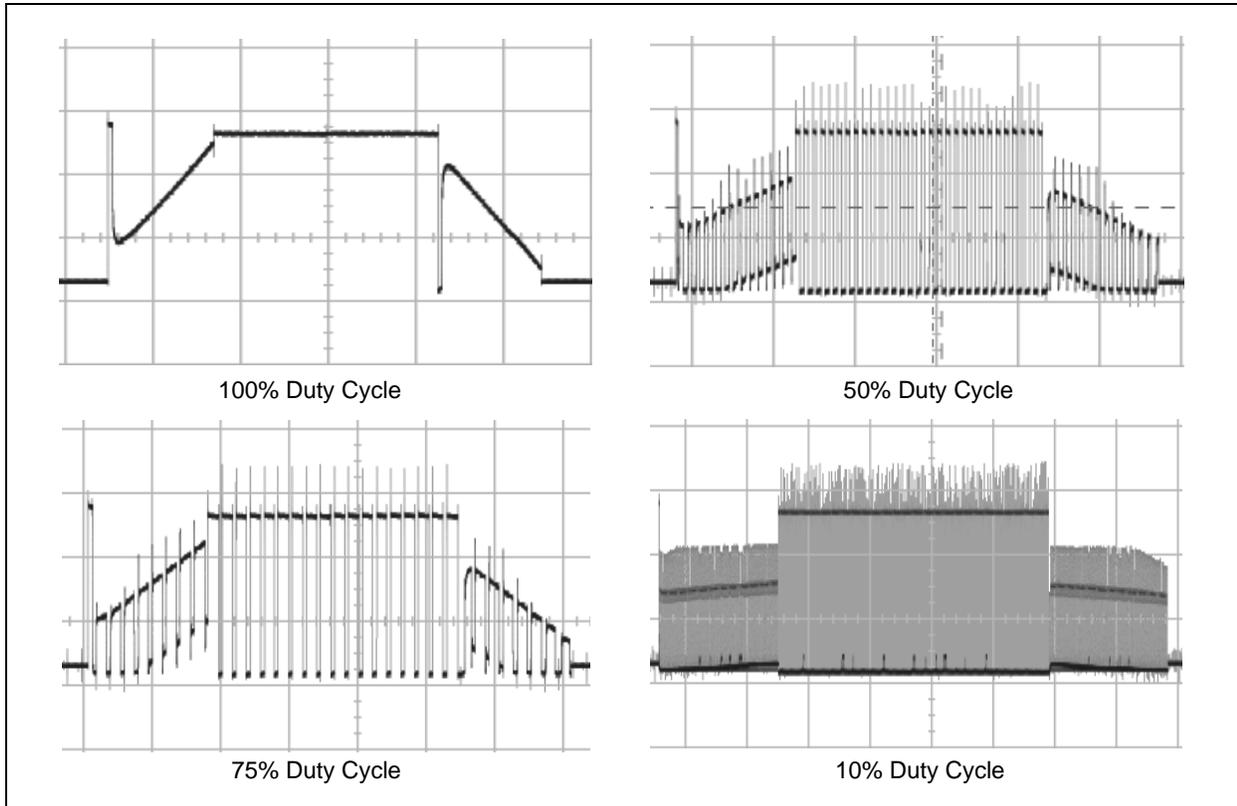
As expected the BEMF waveforms are all reduced proportionally but notice that the BEMF on the open terminal still equals half the applied voltage midway through the 60 degree drive phase. This occurs only when the drive voltage is on. Figure 10 shows a detail of the open terminal BEMF when the drive voltage is on and when the drive voltage is off. At various duty cycles, notice that the drive on curve always equals half the applied voltage at 60 degrees.

FIGURE 10: DRIVE ON VS. DRIVE OFF BEMF



How well do the predictions match an actual motor? Figure 11 shows the waveforms present on terminal A of a Pittman N2311A011 brushless motor at various PWM duty cycle configurations. The large transients, especially prevalent in the 100% duty cycle waveform, are due to flyback currents caused by the motor winding inductance.

FIGURE 11: PITTMAN BEMF WAVEFORMS



The rotor position can be determined by measuring the voltage on the open terminal when the drive voltage is applied and then comparing the result to one half of the applied voltage.

Recall that motor speed is proportional to the applied voltage. The formulas and graphs presented so far represent motor operation when commutation rate coincides with the effective applied voltage. When the commutation rate is too fast then commutation occurs early and the zero crossing point occurs later in the drive phase. When the commutation rate is too slow then commutation occurs late and the zero crossing point occurs earlier in the drive phase. We can sense and use this shift in zero crossing to adjust the commutation rate to keep the motor running at the ideal speed for the applied voltage and load torque.

Open Loop Speed Control

An interesting property of brushless DC motors is that they will operate synchronously to a certain extent. This means that for a given load, applied voltage, and commutation rate the motor will maintain open loop lock with the commutation rate provided that these three variables do not deviate from the ideal by a significant amount. The ideal is determined by the motor voltage and torque constants. How does this work? Consider that when the commutation rate is too slow for an applied voltage, the BEMF will be too low resulting in more motor current. The motor will react by accelerating to the next phase position then slow down waiting for the next commutation. In the extreme case the motor will snap to each position like a stepper motor until the next commutation occurs. Since the motor is able to accelerate faster than the commutation rate, rates much slower than the ideal can be tolerated without losing lock but at the expense of excessive current.

Now consider what happens when commutation is too fast. When commutation occurs early the BEMF has not reached peak resulting in more motor current and a greater rate of acceleration to the next phase but it will arrive there too late. The motor tries to keep up with the commutation but at the expense of excessive current. If the commutation arrives so early that the motor can not accelerate fast enough to catch the next commutation, lock is lost and the motor spins down. This happens abruptly not very far from the ideal rate. The abrupt loss of lock looks like a discontinuity in the motor response which makes closed loop control difficult. An alternative to closed loop control is to adjust the commutation rate until self locking open loop control is achieved. This is the method we will use in our application.

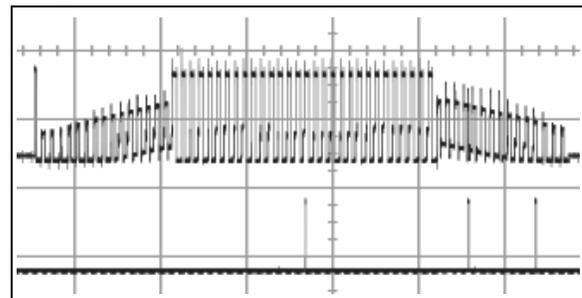
When the load on a motor is constant over it's operating range then the response curve of motor speed relative to applied voltage is linear. If the supply voltage is well regulated, in addition to a constant torque load, then the motor can be operated open loop over it's entire speed range. Consider that with pulse width modulation the effective voltage is linearly proportional to the PWM duty cycle. An open loop controller can be made by linking the PWM duty cycle to a table of motor speed values stored as the time of commutation for each drive phase. We need a table because revolutions per unit time is linear, but we need time per revolution which is not linear. Looking up the time values in a table is much faster than computing them repeatedly.

The program that we use to run the motor open loop is the same program we will use to automatically adjust the commutation rate in response to variations in the torque load. The program uses two potentiometers as speed control inputs. One potentiometer, we'll call it the PWM potentiometer, is directly linked to both the PWM duty cycle and the commutation time lookup table. The second potentiometer, we'll call this the Offset potentiometer, is used to provide an offset to the PWM duty cycle determined by the PWM potentiometer. An analog-to-digital conversion of the PWM potentiometer produces a number between 0 and 255. The PWM duty cycle is generated by adding the PWM potentiometer reading to a free running 8-bit timer. When the addition results in a carry the drive state is on, otherwise it is off. The PWM potentiometer reading is also used to access the 256 location commutation time lookup table. The Offset potentiometer also produces a number between 0 and 255. The Most Significant bit of this number is inverted making it a signed number between -128 and 127. This offset result, when added to the PWM potentiometer, becomes the PWM duty cycle threshold, and controls the drive on and off states described previously.

Closed Loop Speed Control

Closed loop speed control is achieved by unlinking the commutation time table index from the PWM duty cycle number. The PWM potentiometer is added to a fixed manual threshold number between 0 and 255. When this addition results in a carry, the mode is switched to automatic. On entering Automatic mode the commutation index is initially set to the PWM potentiometer reading. Thereafter, as long as Automatic mode is still in effect, the commutation table index is automatically adjusted up or down according to voltages read at motor terminal A at specific times. Three voltage readings are taken.

FIGURE 12: BEMF SAMPLE TIMES



The first reading is taken during drive phase 4 when terminal A is actively driven high. This is the applied voltage. The next two readings are taken during drive phase 5 when terminal A is floating. The first reading is taken when $\frac{1}{4}$ of the commutation time has elapsed and the second reading is taken when $\frac{3}{4}$ of the commutation time has elapsed. We'll call these readings 1 and 2 respectively. The commutation table index is adjusted according to the following relationship between the applied voltage reading and readings 1 and 2:

- Index is unchanged if Reading 1 > Applied Voltage/2 and Reading 2 < Applied Voltage/2
- Index is increased if Reading 1 < Applied Voltage/2
- Index is decreased if Reading 1 > Applied Voltage/2 and Reading 2 > Applied Voltage/2

The motor rotor and everything it is connected to has a certain amount of inertia. The inertia delays the motor response to changes in voltage load and commutation time. Updates to the commutation time table index are delayed to compensate for the mechanical delay and allow the motor to catch up.

Acceleration and Deceleration Delay

The inertia of the motor and what it is driving, tends to delay motor response to changes in the drive voltage. We need to compensate for this delay by adding a matching delay to the control loop. The control loop delay requires two time constants, a relatively slow one for acceleration, and a relatively fast one for deceleration.

Consider what happens in the control loop when the voltage to the motor suddenly rises, or the motor load is suddenly reduced. The control senses that the motor rotation is too slow and attempts to adjust by making the commutation time shorter. Without delay in the control loop, the next speed measurement will be taken before the motor has reacted to the adjustment, and

another speed adjustment will be made. Adjustments continue to be made ahead of the motor response until eventually, the commutation time is too short for the applied voltage, and the motor goes out of lock. The acceleration timer delay prevents this runaway condition. Since the motor can tolerate commutation times that are too long, but not commutation times that are too short, the acceleration time delay can be longer than required without serious detrimental effect.

Consider what happens in the control loop when the voltage to the motor suddenly falls, or the motor load is suddenly increased. If the change is sufficiently large, commutation time will immediately be running too short for the motor conditions. The motor cannot tolerate this, and loss of lock will occur. To prevent loss of lock, the loop deceleration timer delay must be short enough for the control loop to track, or precede the changing motor condition. If the time delay is too short, then the control loop will continue to lengthen the commutation time ahead of the motor response resulting in over compensation. The motor will eventually slow to a speed that will indicate to the BEMF sensor that the speed is too slow for the applied voltage. At that point, commutation deceleration will cease, and the commutation change will adjust in the opposite direction governed by the acceleration time delay. Over compensation during deceleration will not result in loss of lock, but will cause increased levels of torque ripple and motor current until the ideal commutation time is eventually reached.

Determining The Commutation Time Table Values

The assembler supplied with MPLAB performs all calculations as 32-bit integers. To avoid the rounding errors that would be caused by integer math, we will use a spreadsheet, such as Excel, to compute the table entries then cut and paste the results to an include file. The spreadsheet is setup as shown in Table 4.

TABLE 4: COMMUTATION TIME TABLE VALUES

Variable Name	Number or Formula	Description
Phases	12	Number of commutation phase changes in one mechanical revolution.
Fosc	20 MHz	Microcontroller clock frequency
FOSC_4	Fosc/4	Microcontroller timers source clock
Prescale	4	Timer 1 prescale
MaxRPM	8000	Maximum expected speed of the motor at full applied voltage
MinRPM	$(60 * FOSC_4) / Phases * Prescale * 65535 + 1$	Limitation of 16-bit timer
Offset	-345	This is the zero voltage intercept on the RPM axis. A property normalized to the 8-bit A to D converter.
Slope	$(MaxRPM - Offset) / 255$	Slope of the RPM to voltage input response curve normalized to the 8-bit A to D converter.

The body of the spreadsheet starts arbitrarily at row 13. Row 12 contains the column headings. The body of the spreadsheet is constructed as follows:

- Column A is the commutation table index number N. The numbers in column A are integers from 0 to 255.
- Column B is the RPM that will result by using the counter values at index number N. The formula in column B is: $=IF(Offset+A13*Slope>MinRPM,Offset+A13*Slope,MinRPM)$.
- Column C is the duration of each commutation phase expressed in seconds. The formula for column C is: $=60/(Phases*B13)$.
- Column D is the duration of each commutation phase expressed in timer counts. The formula for column D is: $=C13*Fosc_4/Prescale$.

The range of commutation phase times at a reasonable resolution requires a 16-bit timer. The timer counts from 0 to a compare value then automatically resets to 0. The compare values are stored in the commutation time table. Since the comparison is 16 bits and tables can only handle 8 bits the commutation times will be stored in two tables accessed by the same index.

- Column E is the most significant byte of the 16-bit timer compare value. The formula for column E is: $=CONCATENATE("retlw high D'",INT(D13),"'")$.
- Column F is the least significant byte of the 16-bit timer compare value. The formula for column F is: $=CONCATENATE("retlw low D'",INT(D13),"'")$.

When all spreadsheet formulas have been entered in row 13, the formulas can be dragged down to row 268 to expand the table to the required 256 entries. Columns E and F will have the table entries in assembler ready format. An example of the table spreadsheet is shown in Figure 13.

FIGURE 13: PWM LOOKUP TABLE GENERATOR

	A	B	C	D	E	F
1	Phases/Rev	12				
2	Fosc	2.00E+07				
3	Fosc/4	5.00E+06				
4	Prescale	4				
5	MaxRPM	8000				
6	MinRPM	96				
7	Offset	-345.00				
8	Slope	32.73				
9						
10						
11						
12	N	RPM	Sec per Transition	Timer Counts	MS Byte Code	LS Byte Code
13	0	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
14	1	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
15	2	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
16	3	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
17	4	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
18	5	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
19	6	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
20	7	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
21	8	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
22	9	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
23	10	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
24	11	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
25	12	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
26	13	96	5.19E-02	64855	retlw high D'64854'	retlw low D'64854'
27	14	113	4.42E-02	55233	retlw high D'55233'	retlw low D'55233'
28	15	146	3.43E-02	42843	retlw high D'42842'	retlw low D'42842'

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Using Open Loop Control to Determine Motor Characteristics

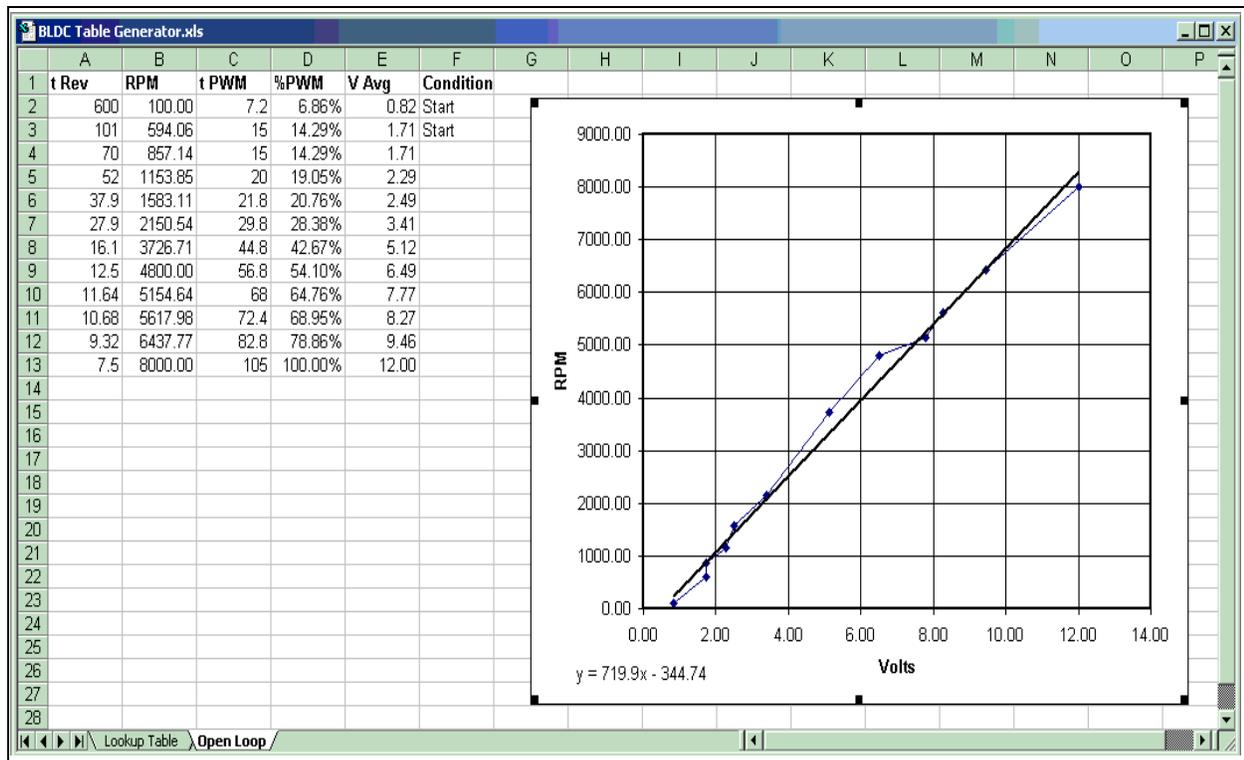
You can measure the motor characteristics by operating the motor in Open Loop mode, and measuring the motor current at several applied voltages. You can then chart the response curve in a spreadsheet, such as Excel, to determine the slope and offset numbers. Finally, plug the maximum RPM and offset numbers back into the table generator spreadsheet to regenerate the RPM tables.

To operate the motor in Open Loop mode:

- Set the manual threshold number (*ManThresh*) to 0xFF. This will prevent the Auto mode from taking over.
- When operating the motor in Open Loop mode, start by adjusting the offset control until the motor starts to move. You may also need to adjust the PWM control slightly above minimum.
- After the motor starts, you can increase the PWM control to increase the motor speed. The RPM and voltage will track, but you will need to adjust the offset frequently to optimize the voltage for the selected RPM.
- Optimize the voltage by adjusting the offset for minimum current.

To obtain the response offset with Excel®, enter the voltage (left column), and RPM (right column) pairs in adjacent columns of the spreadsheet. Use the chart wizard to make an X-Y scatter chart. When the chart is finished, right click on the response curve and select the pop-up menu “add trendline. . .” option. Choose the linear regression type and, in the Options tab, check the “display equation on chart” option. An example of the spreadsheet is shown in Figure 14.

FIGURE 14: MOTOR RESPONSE SCOPE DETERMINATION



Constructing The Sensorless Control Code

At this point we have all the pieces required to control a sensorless motor. We can measure BEMF and the applied voltage then compare them to each other to determine rotor position. We can vary the effective applied voltage with PWM and control the speed of the motor by timing the commutation phases. Some measurement events must be precisely timed. Other measurement events need not to interfere with each other. The ADC must be switched from one source to another and allow for sufficient acquisition time. Some events must happen rapidly with minimum latency. These include PWM and commutation.

We can accomplish everything with a short main loop that calls a state table. The main loop will handle PWM and commutation and the state table will schedule reading the two potentiometers, the peak applied voltage and the BEMF voltages at two times when the attached motor terminal is floating. Figure A-1 through Figure A-10, in Appendix A, is the resulting flow chart of sensorless motor control. Code listings are in Appendix C and Appendix D.

APPENDIX A: SENSORLESS CONTROL FLOWCHART

FIGURE A-1: MAIN LOOP

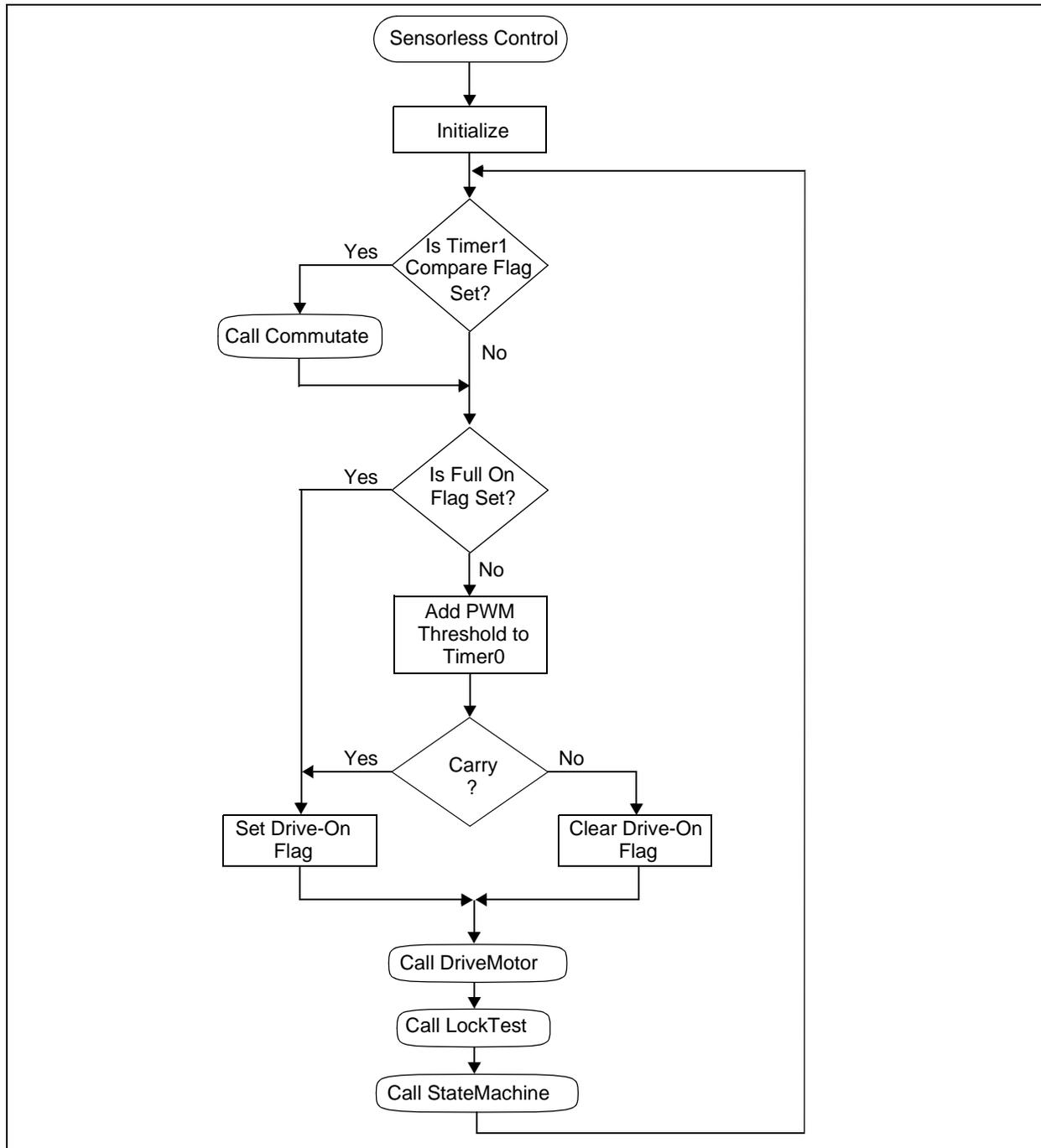


FIGURE A-2: MOTOR COMMUTATION

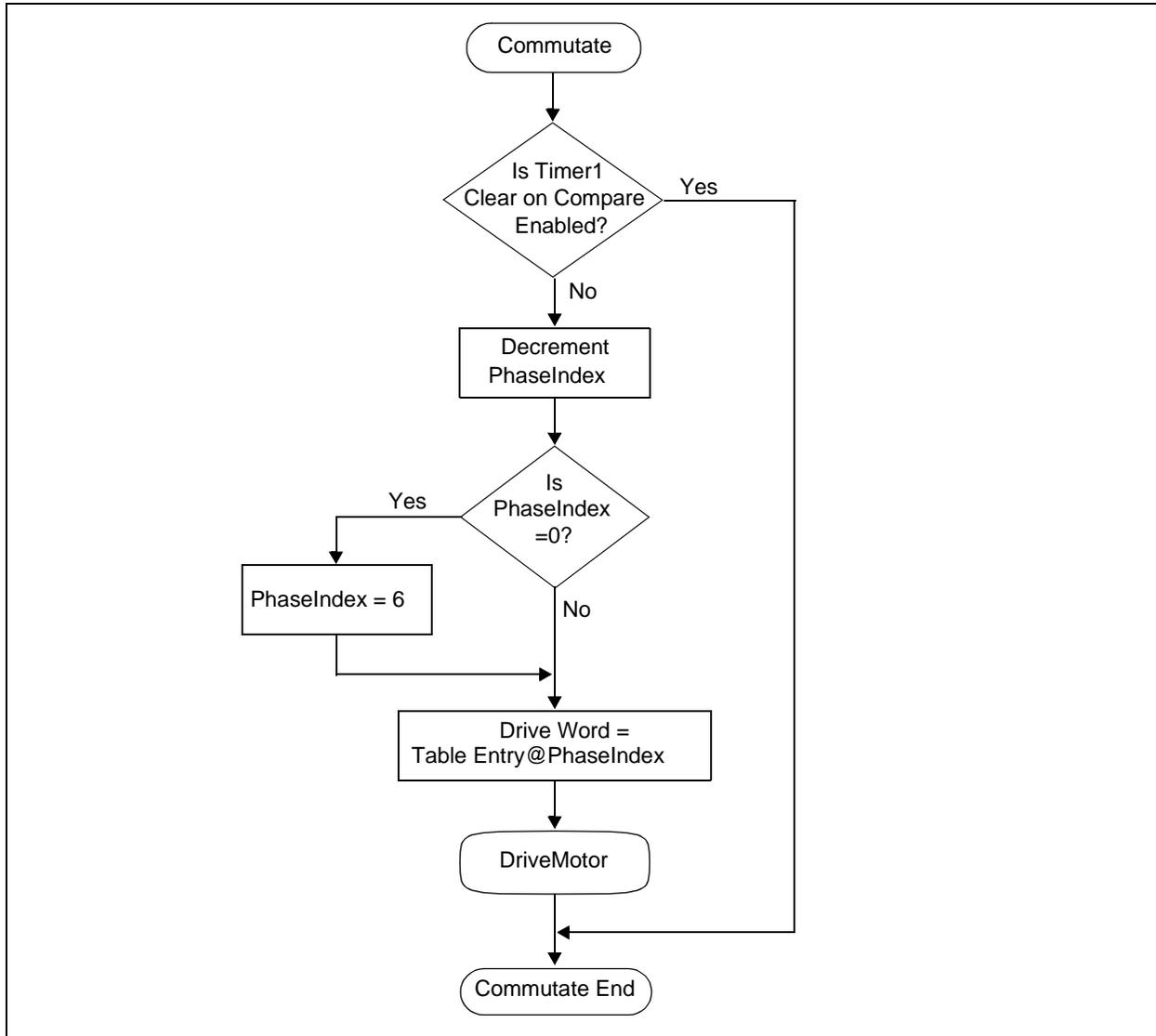


FIGURE A-3: MOTOR DRIVER CONTROL

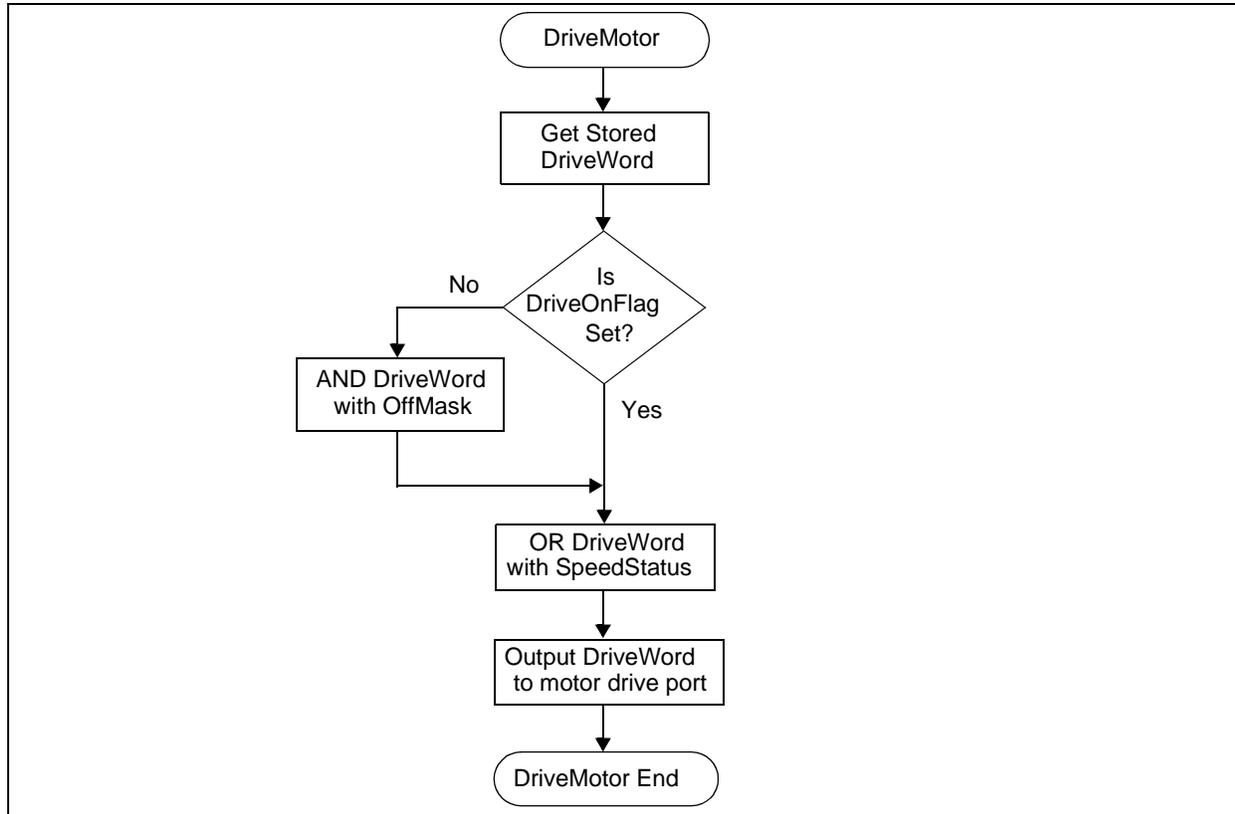


FIGURE A-4: PHASE DRIVE PERIOD

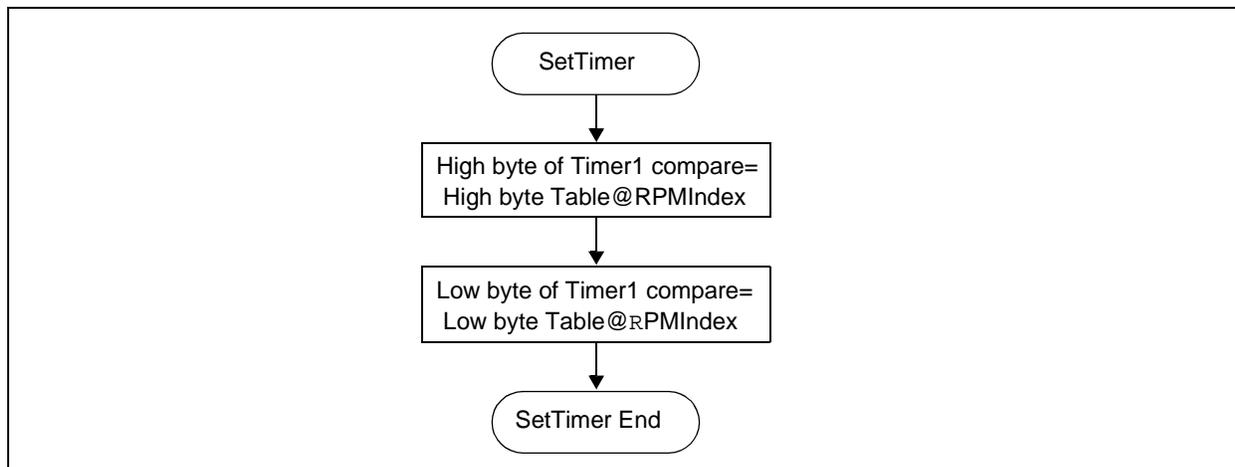


FIGURE A-5: MOTOR SPEED LOCKED WITH COMMUTATION RATE

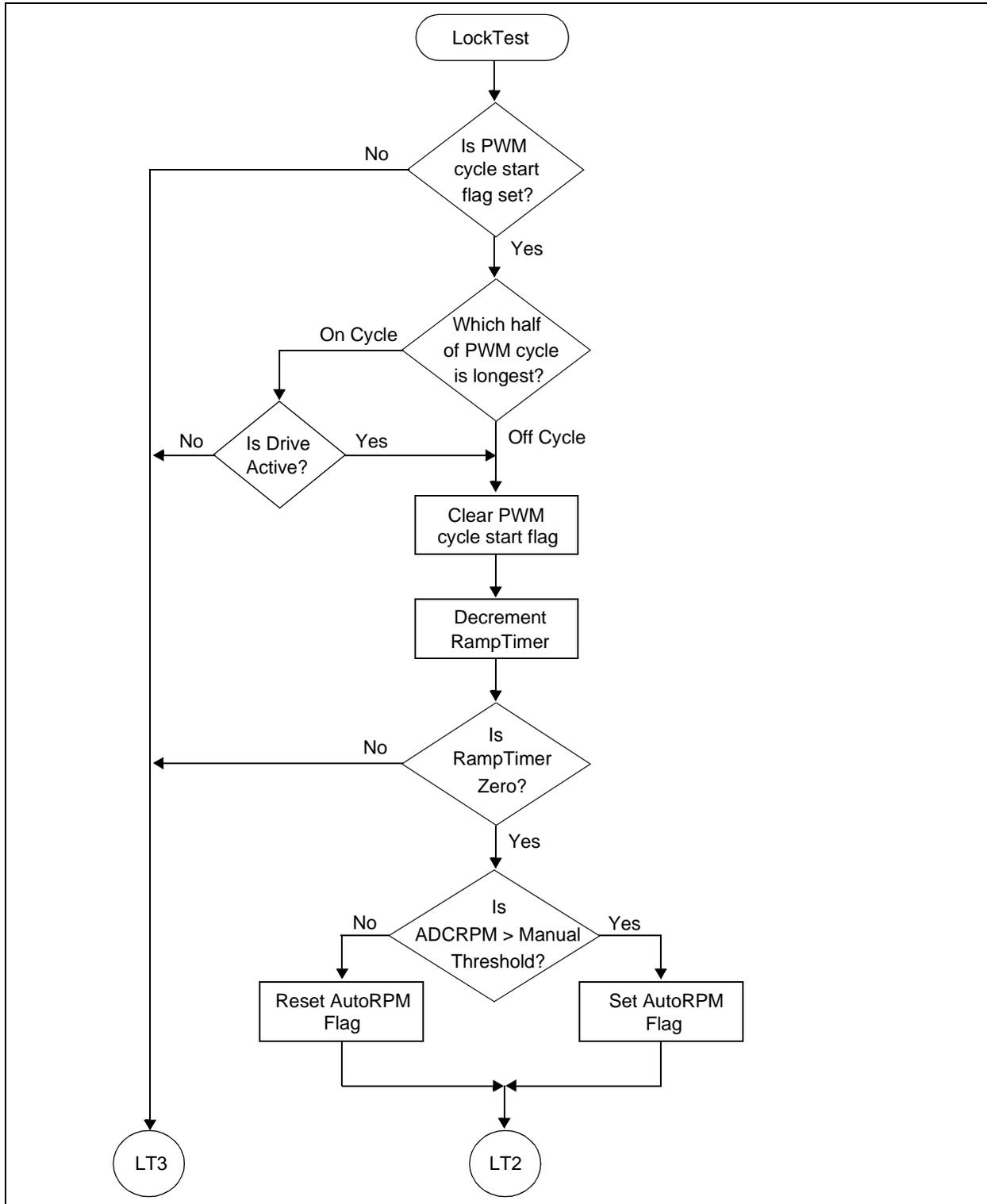


FIGURE A-6: MOTOR SPEED LOCKED WITH COMMUTATION RATE (CONT.)

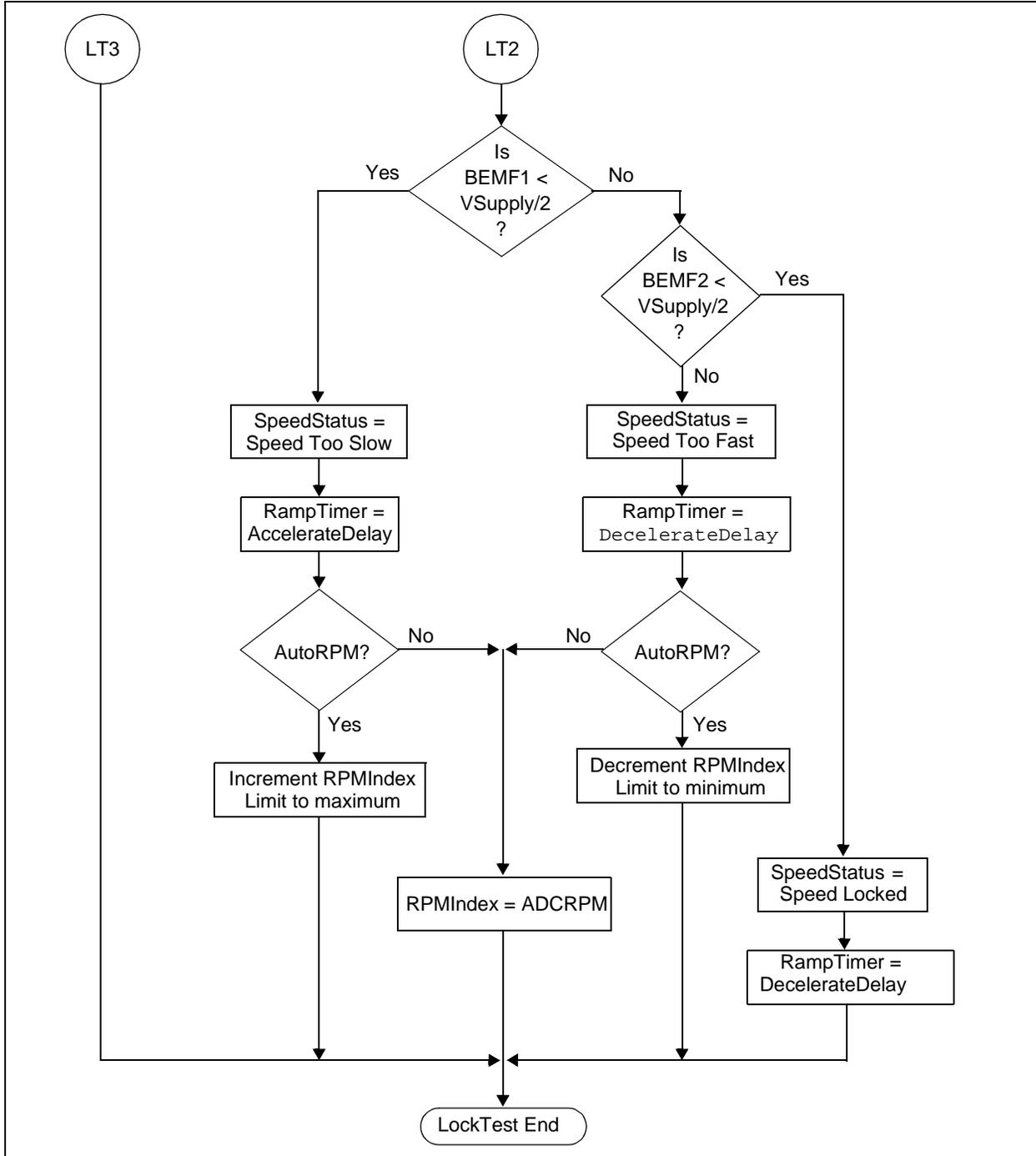


FIGURE A-7: MOTOR CONTROL STATE MACHINE

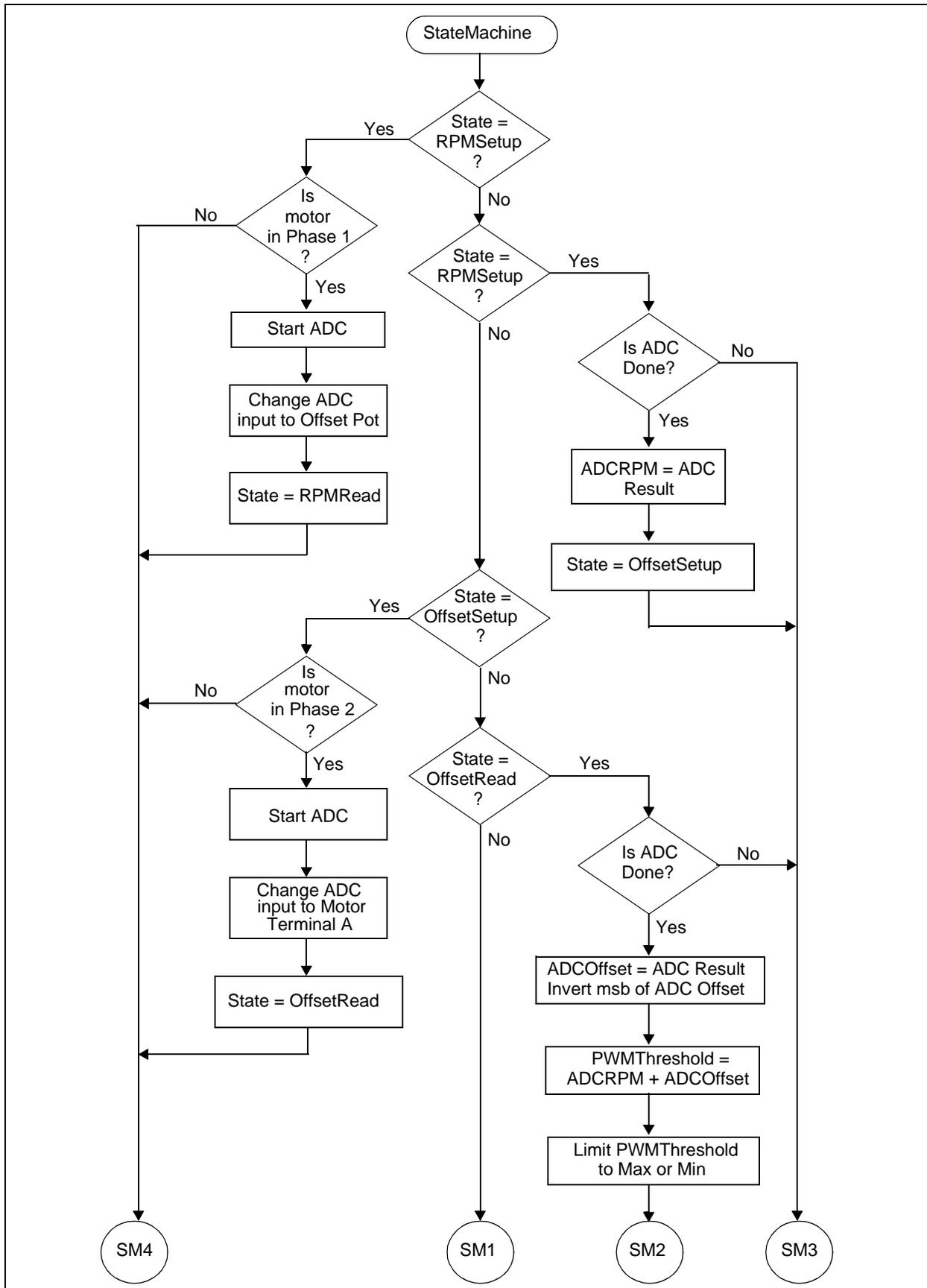


FIGURE A-8: MOTOR CONTROL STATE MACHINE (CONT.)

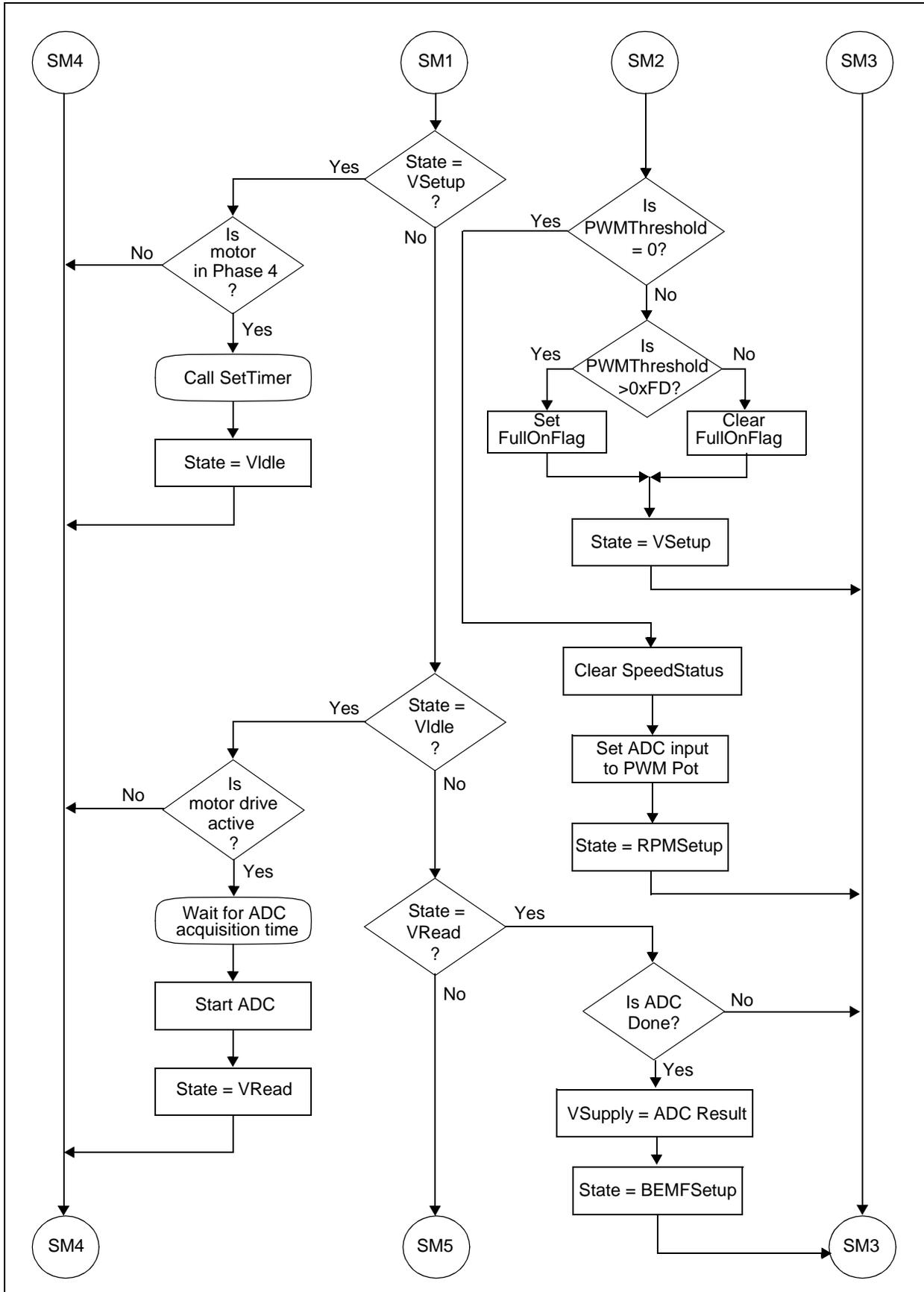


FIGURE A-9: MOTOR CONTROL STATE MACHINE (CONT.)

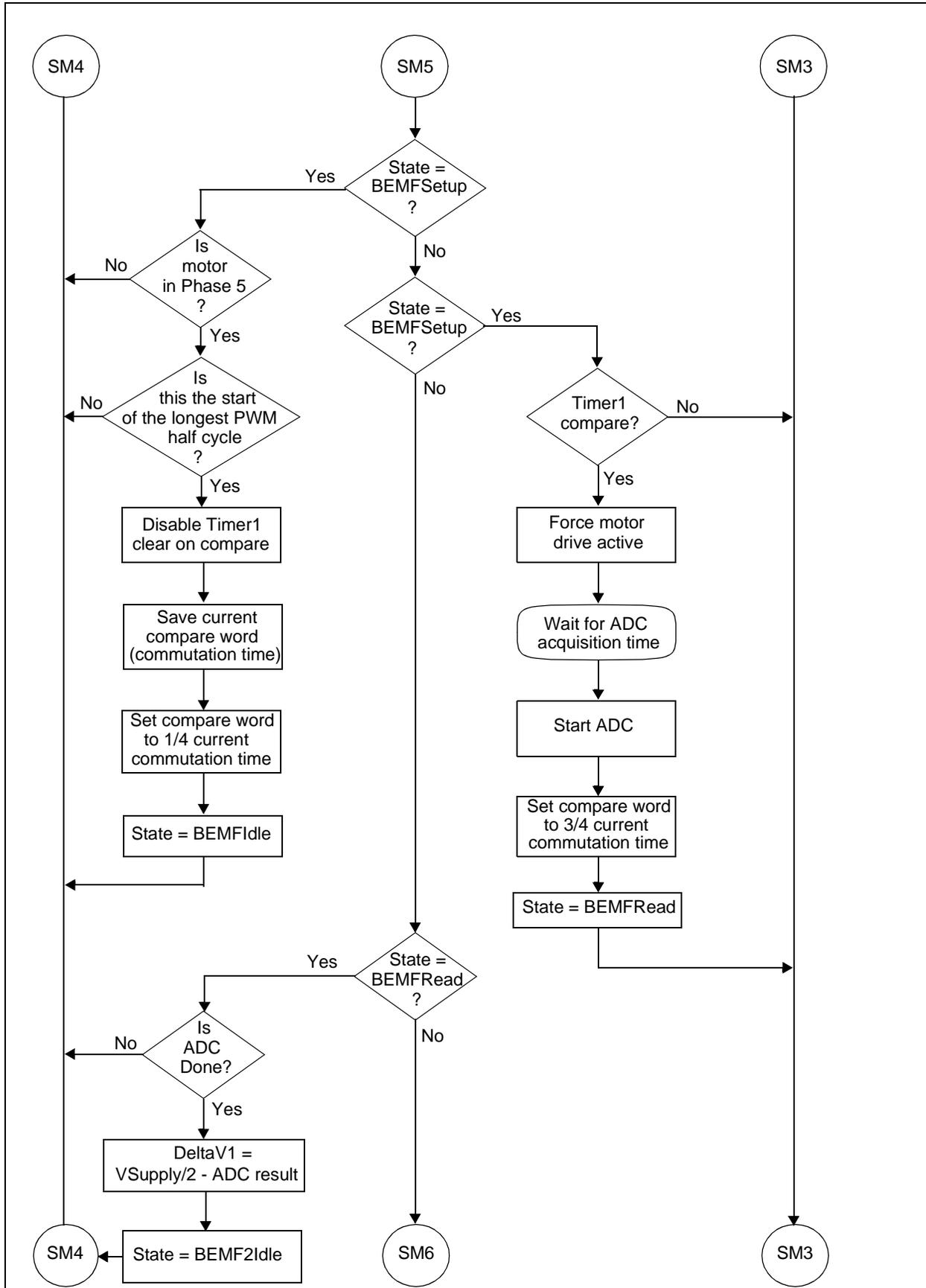
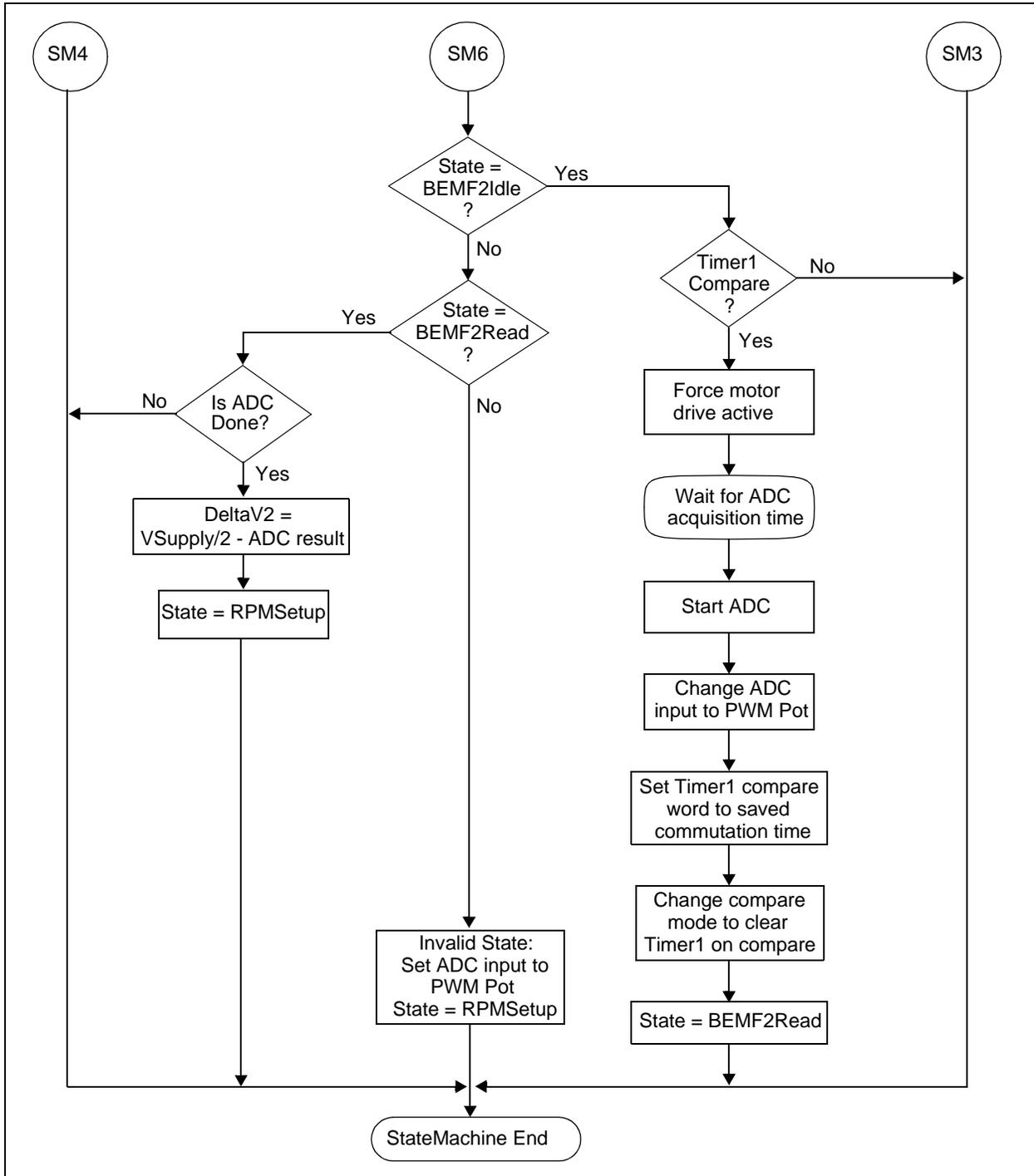
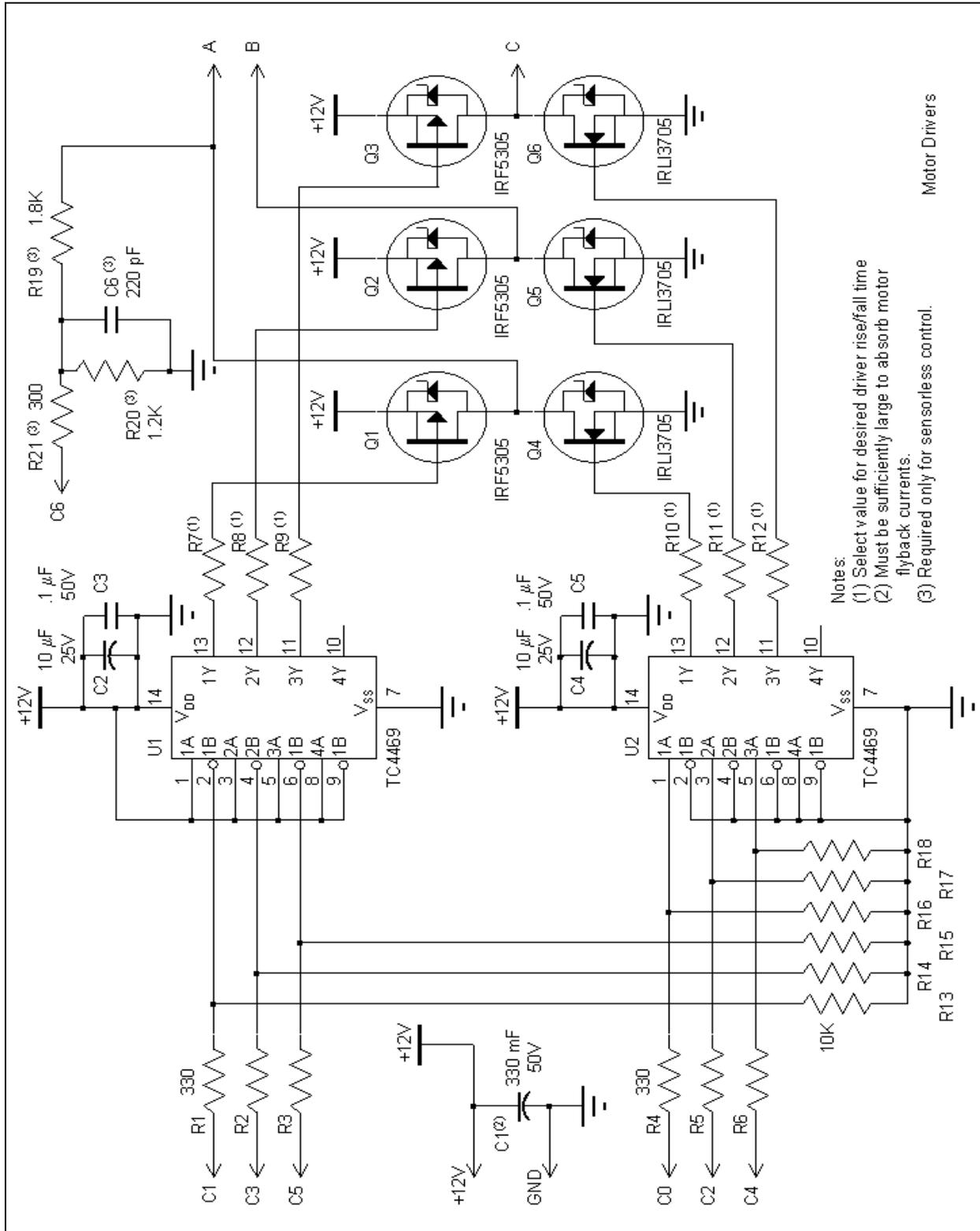


FIGURE A-10: MOTOR CONTROL STATE MACHINE (CONT.)



APPENDIX B: SCHEMATICS

FIGURE B-1: SCHEMATIC A - MOTOR DRIVERS



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APPENDIX C: SENSORED CODE

```

;*****
;
; Filename:          sensed.asm
; Date:             11 Feb. 2002
; File Version:     1.0
;
; Author:           W.R. Brown
; Company:          Microchip Technology Incorporated
;
;
;*****
;
; Files required:   p16f877.inc
;
;
;*****
;
; Notes: Sensored brushless motor control Main loop uses 3-bit
; sensor input as index for drive word output. PWM based on
; Timer0 controls average motor voltage. PWM level is determined
; PWM level is determined from ADC reading of potentiometer.
;
;*****

list      p=16f877          ; list directive to define processor
#include   <p16f877.inc>    ; processor specific variable definitions

__CONFIG _CP_OFF & _WDT_OFF & _BODEN_ON & _PWRTE_ON & _HS_OSC & _WRT_ENABLE_OFF & _LVP_ON &
_DEBUG_OFF & _CPD_OFF

;*****
;*
;* Define variable storage
;*
CBLOCK 0x20

ADC          ; PWM threshold is ADC result
LastSensor   ; last read motor sensor data
DriveWord    ; six bit motor drive data

ENDC

```

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```
;*****
;*
;* Define I/O
;*

#define OffMask          B'11010101'
#define DrivePort        PORTC
#define DrivePortTris    TRISC
#define SensorMask       B'00000111'
#define SensorPort       PORTE
#define DirectionBit     PORTA,1

;*****
org      0x000          ; startup vector
nop      ; required for ICD operation
clrf     PCLATH        ; ensure page bits are cleared
goto     Initialize    ; go to beginning of program

ORG      0x004          ; interrupt vector location
retfie   ; return from interrupt

;*****
;*
;* Initialize I/O ports and peripherals
;*

Initialize
    clrf     DrivePort      ; all drivers off

    banksel TRISA

; setup I/O
    clrf     DrivePortTris  ; set motor drivers as outputs
    movlw   B'00000011'    ; A/D on RA0, Direction on RA1, Motor sensors on RE<2:0>
    movwf   TRISA          ;
; setup Timer0
    movlw   B'11010000'    ; Timer0: Fosc, 1:2
    movwf   OPTION_REG
; Setup ADC (bank1)
    movlw   B'00001110'    ; ADC left justified, AN0 only
    movwf   ADCON1

    banksel ADCON0
; setup ADC (bank0)
    movlw   B'11000001'    ; ADC clock from int RC, AN0, ADC on
    movwf   ADCON0

    bsf     ADCON0,GO      ; start ADC
    clrf   LastSensor     ; initialize last sensor reading
    call   Commutate      ; determine present motor position
    clrf   ADC             ; start speed control threshold at zero until first ADC
reading

;*****
;*
;* Main control loop
;*
Loop
    call   ReadADC        ; get the speed control from the ADC
    incfsz ADC,w          ; if ADC is 0xFF we're at full speed - skip timer add
    goto   PWM            ; add Timer0 to ADC for PWM

    movf   DriveWord,w    ; force on condition
    goto   Drive          ; continue

PWM
```

```

        movf      ADC,w           ; restore ADC reading
        addwf    TMR0,w          ; add it to current Timer0
        movf     DriveWord,w     ; restore commutation drive data
        btfss   STATUS,C        ; test if ADC + Timer0 resulted in carry
        andlw   OffMask         ; no carry - suppress high drivers
Drive
        movwf   DrivePort       ; enable motor drivers
        call    Commutate       ; test for commutation change
        goto   Loop             ; repeat loop

ReadADC
;*****
;*
;* If the ADC is ready then read the speed control potentiometer
;* and start the next reading
;*
        btfsc   ADCON0,NOT_DONE ; is ADC ready?
        return  ; no - return

        movf    ADRESH,w        ; get ADC result
        bsf     ADCON0,GO        ; restart ADC
        movwf   ADC              ; save result in speed control threshold
        return                    ;

;*****
;*
;* Read the sensor inputs and if a change is sensed then get the
;* corresponding drive word from the drive table
;*
Commutate
        movlw   SensorMask      ; retain only the sensor bits
        andwf   SensorPort,w    ; get sensor data
        xorwf   LastSensor,w    ; test if motion sensed
        btfsc   STATUS,Z        ; zero if no change
        return  ; no change - back to the PWM loop

        xorwf   LastSensor,f    ; replace last sensor data with current
        btfss   DirectionBit   ; test direction bit
        goto    FwdCom          ; bit is zero - do forward commutation

        ; reverse commutation
        movlw   HIGH RevTable   ; get MS byte of table
        movwf   PCLATH          ; prepare for computed GOTO
        movlw   LOW RevTable    ; get LS byte of table
        goto    Com2

FwdCom
        movlw   HIGH FwdTable   ; get MS byte of table
        movwf   PCLATH          ; prepare for computed GOTO
        movlw   LOW FwdTable    ; get LS byte of table

Com2
        addwf   LastSensor,w    ; add sensor offset
        btfsc   STATUS,C        ; page change in table?
        incf   PCLATH,f        ; yes - adjust MS byte

        call    GetDrive        ; get drive word from table
        movwf   DriveWord       ; save as current drive word
        return

GetDrive
        movwf   PCL

```

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```
*****
;*
;* The drive tables are built based on the following assumptions:
;* 1) There are six drivers in three pairs of two
;* 2) Each driver pair consists of a high side (+V to motor) and low side (motor to ground) drive
;* 3) A 1 in the drive word will turn the corresponding driver on
;* 4) The three driver pairs correspond to the three motor windings: A, B and C
;* 5) Winding A is driven by bits <1> and <0> where <1> is A's high side drive
;* 6) Winding B is driven by bits <3> and <2> where <3> is B's high side drive
;* 7) Winding C is driven by bits <5> and <4> where <5> is C's high side drive
;* 8) Three sensor bits constitute the address offset to the drive table
;* 9) A sensor bit transitions from a 0 to 1 at the moment that the corresponding
;* winding's high side forward drive begins.
;* 10) Sensor bit <0> corresponds to winding A
;* 11) Sensor bit <1> corresponds to winding B
;* 12) Sensor bit <2> corresponds to winding C
;*
FwdTable
    retlw    B'00000000'    ; invalid
    retlw    B'00010010'    ; phase 6
    retlw    B'00001001'    ; phase 4
    retlw    B'00011000'    ; phase 5
    retlw    B'00100100'    ; phase 2
    retlw    B'00000110'    ; phase 1
    retlw    B'00100001'    ; phase 3
    retlw    B'00000000'    ; invalid

RevTable
    retlw    B'00000000'    ; invalid
    retlw    B'00100001'    ; phase /6
    retlw    B'00000110'    ; phase /4
    retlw    B'00100100'    ; phase /5
    retlw    B'00011000'    ; phase /2
    retlw    B'00001001'    ; phase /1
    retlw    B'00010010'    ; phase /3
    retlw    B'00000000'    ; invalid

    END                                ; directive 'end of program'
```

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APPENDIX D: SENSORLESS CODE

```

;*****
;
; Filename:          snsrless.asm
; Date:             14 Jan. 2002
; File Version:     1.0
;
; Author:           W.R. Brown
; Company:          Microchip Technology Incorporated
;
;*****
;
; Files required:   p16f877.inc
;
;*****
;
; Notes: Sensorless brushless motor control
;
; Closed loop 3 phase brushless DC motor control.
; Two potentiometers control operation. One potentiometer (A0)
; controls PWM (voltage) and RPM (from table). The other
; potentiometer (A1) provides a PWM offset to the PWM derived
; from A0. Phase A motor terminal is connected via voltage
; divider to A3. This is read while the drive is on during
; phase 4. The result is the peak applied voltage (Vsupply).
; A3 is also read while the drive is on at two times during
; phase 5. The result is the BEMF voltage. The BEMF voltage is
; read at the quarter (t1) and mid (t2) points of the phase 5
; period. BEMF is compared to VSupply/2. If BEMF is above
; VSupply/2 at t1 and below VSupply/2w at t2 then no speed
; adjustment is made. If BEMF is high at both t1 and t2 then
; the speed is reduced. If BEMF is low at t1 and t2 then the
; speed is increased.
;
;*****
;
list P = PIC16F877
include "p16f877.inc"
__CONFIG _CP_OFF & _WRT_ENABLE_OFF & _HS_OSC & _WDT_OFF & _PWRTE_ON & _BODEN_ON

; Acceleration/Deceleration Time = RampRate * 256 * 256 * Timer0Timer0 prescale / Fosc

#define AccelDelay      D'100'          ; determines full range acceleration time
#define DecelDelay      D'10'           ; determines full range deceleration time

#define ManThresh       0x3f            ; Manual threshold is the PWM potentiometer
                                       ; reading above which RPM is adjusted automatically
#define AutoThresh      0x100-ManThresh

```

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```
OffMask    equ          B'11010101'      ; PWM off kills the high drives
Invalid    equ          B'00000000'      ; invalid
Phase1     equ          B'00100001'      ; phase 1 C high, A low
Phase2     equ          B'00100100'      ; phase 2 C high, B low
Phase3     equ          B'00000110'      ; phase 3 A high, B low
Phase4     equ          B'00010010'      ; phase 4 A high, C low
Phase5     equ          B'00011000'      ; phase 5 B high, C low
Phase6     equ          B'00001001'      ; phase 6 B high, A low

#define     CARRY        STATUS,C
#define     ZERO         STATUS,Z
#define     subwl        sublw

;*****
;*
;*  Define I/O Ports
;*

#define     ReadIndicator PORTB,0          ; diagnostic scope trigger for BEMF readings
#define     DrivePort     PORTC           ; motor drive and lock status

;*****
;*
;*      Define RAM variables
;*

        CBLOCK 0x20

        STATE            ; Machine state
        PWMThresh        ; PWM threshold
        PhaseIndx        ; Current motor phase index
        Drive            ; Motor drive word
        RPMIndex         ; RPM Index workspace
        ADCRPM           ; ADC RPM value
        ADCOffset        ; Delta offset to ADC PWM threshold
        PresetHi         ; speed control timer compare MS byte
        PresetLo         ; speed control timer compare LS byte
        Flags            ; general purpose flags
        Vsupply          ; Supply voltage ADC reading
        DeltaV1          ; Difference between expected and actual BEMF at T/4
        DeltaV2          ; Difference between expected and actual BEMF at T/2
        CCPSaveH         ; Storage for phase time when finding DeltaV
        CCPSaveL         ; Storage for phase time when finding DeltaV
        CCPT2H           ; Workspace for determining T/2 and T/4
        CCPT2L           ; Workspace for determining T/2 and T/4
        RampTimer        ; Timer0 post scaler for accel/decel ramp rate
        xCount           ; general purpose counter workspace
        Status           ; relative speed indicator status

        ENDC
```

```

;*****
;*
;*      Define Flags
;*
#define  DriveOnFlag   Flags,0      ; Flag for invoking drive disable mask when clear
#define  AutoRPM       Flags,1      ; RPM timer is adjusted automatically
;
;      Flags,3              ; Undefined
#define  FullOnFlag    Flags,4      ; PWM threshold is set to maximum drive
#define  Tmr0Ovf       Flags,5      ; Timer0 overflow flag
#define  Tmr0Sync      Flags,6      ; Second Timer0 overflow flag
;
;      Flags,7              ; undefined

#define  BEMF1Low      DeltaV1,7    ; BEMF1 is low if DeltaV1 is negative
#define  BEMF2Low      DeltaV2,7    ; BEMF2 is low if DeltaV2 is negative

;*****
;*
;*  Define State machine states and index numbers
;*

sRPMSetup    equ      D'0'          ; Wait for Phase1, Set ADC GO, RA1->ADC
sRPMRead     equ      sRPMSetup+1   ; Wait for ADC nDONE, Read ADC->RPM
sOffsetSetup equ      sRPMRead+1    ; Wait for Phase2, Set ADC GO, RA3->ADC
sOffsetRead  equ      sOffsetSetup+1; Wait for ADC nDONE, Read ADC->ADCOffset
sVSetup      equ      sOffsetRead+1 ; Wait for Phase4, Drive On, wait 9 uSec, Set ADC GO
sVIdle       equ      sVSetup+1     ; Wait for Drive On, wait Tacq, set ADC GO
sVRead       equ      sVIdle+1      ; Wait for ADC nDONE, Read ADC->Vsupply
sBEMFSetup   equ      sVRead+1      ; Wait for Phase5, set Timer1 compare to half phase time
sBEMFIdle    equ      sBEMFSetup+1  ; Wait for Timer1 compare, Force Drive on and wait 9 uSec,
; Set ADC GO, RA0->ADC
sBEMFRead    equ      sBEMFIdle+1   ; Wait for ADC nDONE, Read ADC->Vbemf
sBEMF2Idle   equ      sBEMFRead+1   ; Wait for Timer1 compare, Force Drive on and wait 9 uSec,
; Set ADC GO, RA0->ADC
sBEMF2Read   equ      sBEMF2Idle+1  ; Wait for ADC nDONE, Read ADC->Vbemf

;*****
;*
;*  The ADC input is changed depending on the STATE
;*  Each STATE assumes a previous input selection and changes the selection
;*  by XORing the control register with the appropriate ADC input change mask
;*  defined here:
;*

ADC0to1      equ      B'00001000'   ; changes ADCON0<5:3> from 000 to 001
ADC1to3      equ      B'00010000'   ; changes ADCON0<5:3> from 001 to 011
ADC3to0      equ      B'00011000'   ; changes ADCON0<5:3> from 011 to 000

;*****
;***** PROGRAM STARTS HERE *****
;*****

        org      0x000
        nop
        goto     Initialize

        org      0x004
        bsf     Tmr0Ovf      ; Timer0 overflow flag used by accel/decel timer
        bsf     Tmr0Sync     ; Timer0 overflow flag used to synchronize code execution
        bcf     INTCON,T0IF
        retfie                ;

Initialize
        clrf    PORTC        ; all drivers off
        clrf    PORTB

```

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```
    banksel TRISA
; setup I/O
    clrf      TRISC          ; motor drivers on PORTC
    movlw    B'00001011'    ; A/D on RA0 (PWM), RA1 (Speed) and RA3 (BEMF)
    movwf    TRISA          ;
    movlw    B'11111110'    ; RB0 is locked indicator
    movwf    TRISB
; setup Timer0
    movlw    B'11010000'    ; Timer0: Fosc, 1:2
    movwf    OPTION_REG
    bsf      INTCON,T0IE    ; enable Timer0 interrupts
; Setup ADC
    movlw    B'00000100'    ; ADC left justified, AN0, AN1
    movwf    ADCON1
    banksel  PORTA
    movlw    B'10000001'    ; ADC clk = Fosc/32, AN0, ADC on
    movwf    ADCON0
; setup Timer 1
    movlw    B'00100001'    ; 1:4 prescale, internal clock, timer on
    movwf    T1CON
; setup Timer 1 compare
    movlw    0xFF           ; set compare to maximum count
    movwf    CCP1L          ; LS compare register
    movwf    CCP1H          ; MS compare register
    movlw    B'00001011'    ; Timer 1 compare mode, special event - clears timer1
    movwf    CCP1CON
; initialize RAM
    clrf     PWMThresh
    movlw    D'6'
    movwf    PhaseIndx
    clrf     Flags
    clrf     Status        ;
    clrf     STATE         ; LoopIdle->STATE
    bcf      INTCON,T0IF   ; ensure Timer0 overflow flag is cleared
    bsf      INTCON,GIE    ; enable interrupts
MainLoop
;*****
;
;   PWM, Commutation, State machine loop
;
;*****
    btfsc   PIR1,CCP1IF    ; time for phase change?
    call    Commutate      ; yes - change motor drive
PWM
    bsf     DriveOnFlag     ; pre-set flag
    btfsc   FullOnFlag     ; is PWM level at maximum?
    goto    PWM02          ; yes - only commutation is necessary
    movf    PWMThresh,w    ; get PWM threshold
    addwf   TMR0,w         ; compare to Timer0
    btfss   CARRY          ; drive is on if carry is set
    bcf     DriveOnFlag    ; timer has not reached threshold, disable drive
    call    DriveMotor     ; output drive word
PWM02
    call    LockTest
    call    StateMachine   ; service state machine
    goto    MainLoop       ; repeat loop
```

```

StateMachine
    movlw    SMTableEnd-SMTable-1    ; STATE table must have 2^n entries
    andwf   STATE,f                  ; limit STATE index to state table
    movlw   high SMTable             ; get high byte of table address
    movwf   PCLATH                   ; prepare for computed goto
    movlw   low SMTable              ; get low byte of table address
    addwf   STATE,w                  ; add STATE index to table root
    btfsc   CARRY                    ; test for page change in table
    incf    PCLATH,f                 ; page change adjust
    movwf   PCL                      ; jump into table

SMTable
    ; number of STATE table entries MUST be evenly divisible by 2
    goto    RPMSetup                 ; Wait for Phase1, Set ADC GO, RA1->ADC, clear Timer0 overflow
    goto    RPMRead                  ; Wait for ADC nDONE, Read ADC->RPM
    goto    OffsetSetup              ; Wait for Phase2, Set ADC GO, RA3->ADC
    goto    OffsetRead               ; Wait for ADC nDONE, Read ADC->ADCOffset
    goto    VSetup                   ; Wait for Phase4
    goto    VIdle                    ; Wait for Drive On, wait Tacq, set ADC GO
    goto    VRead                    ; Wait for ADC nDONE, Read ADC->Vsupply
    goto    BEMFSetup                ; Wait for Phase5, set Timer1 compare to half phase time
    goto    BEMFIdle                 ; When Timer1 compares force Drive on, Set ADC GO after Tacq,
RA0->ADC
    goto    BEMFRead                 ; Wait for ADC nDONE, Read ADC->Vbemf
    goto    BEMF2Idle                ; When Timer1 compares force Drive on, Set ADC GO after Tacq,
RA0->ADC
    goto    BEMF2Read                ; Wait for ADC nDONE, Read ADC->Vbemf

; fill out table with InvalidStates to make number of table entries evenly divisible by 2
    goto    InvalidState             ; invalid state - reset state machine
    goto    InvalidState             ; invalid state - reset state machine
    goto    InvalidState             ; invalid state - reset state machine
    goto    InvalidState             ; invalid state - reset state machine
SMTableEnd

;~~~~~
RPMSetup
    ; Wait for Phase1, Set ADC GO, RA1->ADC, clear Timer0 overflow

    movlw   Phase1                   ; compare Phase1 word...
    xorwf   Drive,w                  ; ...with current drive word
    btfss   ZERO                      ; ZERO if equal
    return  ; not Phase1 - remain in current STATE

    bsf     ADCON0,GO                 ; start ADC
    movlw   ADC0to1                  ; prepare to change ADC input
    xorwf   ADCON0,f                 ; change from AN0 to AN1
    incf    STATE,f                   ; next STATE
    bcf     Tmr0Sync                  ; clear Timer0 overflow
    return  ; back to Main Loop

;~~~~~
RPMRead
    ; Wait for ADC nDONE, Read ADC->RPM

    btfsc   ADCON0,GO                 ; is ADC conversion finished?
    return  ; no - remain in current STATE

    movf    ADRESH,w                  ; get ADC result
    movwf   ADCRPM                    ; save in RPM

    incf    STATE,f                   ; next STATE
    return  ; back to Main Loop

;~~~~~

```

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```
OffsetSetup                                ; Wait for Phase2, Set ADC GO, RA3->ADC

    movlw   Phase2                        ; compare Phase2 word...
    xorwf   Drive,w                       ; ...with current drive word
    btfss   ZERO                          ; ZERO if equal
    return  ; not Phase2 - remain in current STATE

    bsf     ADCON0,GO                      ; start ADC
    movlw   ADC1to3                        ; prepare to change ADC input
    xorwf   ADCON0,f                       ; change from AN1 to AN3
    incf    STATE,f                        ; next STATE
    return  ; back to Main Loop

;~~~~~
OffsetRead                                  ; Wait for ADC nDONE, Read ADC->ADCOffset

    btfsc   ADCON0,GO                      ; is ADC conversion finished?
    return  ; no - remain in current STATE

    movf    ADRESH,w                       ; get ADC result
    xorlw   H'80'                          ; complement MSB for +/- offset
    movwf   ADCOffset                      ; save in offset
    addwf   ADCRPM,w                       ; add offset to PWM result
    btfss   ADCOffset,7                    ; is offset a negative number?
    goto    OverflowTest                   ; no - test for overflow

    btfss   CARRY                          ; underflow?
    andlw   H'00'                          ; yes - force minimum
    goto    Threshold                       ;

OverflowTest

    btfsc   CARRY                          ; overflow?
    movlw   H'ff'                          ; yes - force maximum

Threshold

    movwf   PWMThresh                      ; PWM threshold is RPM result plus offset
    btfsc   ZERO                          ; is drive off?
    goto    DriveOff                       ; yes - skip voltage measurements

    bcf     FullOnFlag                     ; pre-clear flag in preparation of compare
    sublw   0xFD                           ; full on threshold
    btfss   CARRY                          ; CY = 0 if PWMThresh > FullOn
    bsf     FullOnFlag                     ; set full on flag
    incf    STATE,f                        ; next STATE
    return  ; back to Main Loop

DriveOff

    clrf    Status                         ; clear speed indicators
    movlw   B'11000111'                   ; reset ADC input to AN0
    andwf   ADCON0,f                       ;
    clrf    STATE                          ; reset state machine
    return

;~~~~~
VSetup                                      ; Wait for Phase4

    movlw   Phase4                        ; compare Phase4 word...
    xorwf   Drive,w                       ; ...with current Phase drive word
    btfss   ZERO                          ; ZERO if equal
    return  ; not Phase4 - remain in current STATE

    call    SetTimer                       ; set timer value from RPM table
    incf    STATE,f                        ; next STATE
    return  ; back to Main Loop

;~~~~~
```

```

VIdle                                     ; Wait for Drive On, wait Tacq, set ADC GO

    btfss   DriveOnFlag   ; is Drive active?
    return                                     ; no - remain in current STATE

    call    Tacq          ; motor Drive is active - wait ADC Tacq time
    bsf     ADCON0,GO     ; start ADC
    incf    STATE,f      ; next STATE
    return                                     ; back to Main Loop

;~~~~~
VRead                                     ; Wait for ADC nDONE, Read ADC->Vsupply

    btfsc   ADCON0,GO    ; is ADC conversion finished?
    return                                     ; no - remain in current STATE

    movf    ADRESH,w     ; get ADC result
    movwf   Vsupply      ; save as supply voltage
    incf    STATE,f      ; next STATE
    bcf     Tmr0Sync     ; clear Timer0 overflow
    return                                     ; back to Main Loop

;~~~~~
BEMFSetup                                 ; Wait for Phase5, set Timer1 compare to half phase time

    movlw   Phase5       ; compare Phase5 word...
    xorwf   Drive,w      ; ...with current drive word
    btfss   ZERO         ; ZERO if equal
    return                                     ; not Phase5 - remain in current STATE

    btfss   Tmr0Sync     ; synchronize with Timer0
    return                                     ;

    btfss   PWMThresh,7  ; if PWMThresh > 0x80 then ON is longer than OFF
    goto    BEMFS1      ; OFF is longer and motor is currently off - compute now

    btfss   DriveOnFlag  ; ON is longer - wait for drive cycle to start
    return                                     ; not started - wait

BEMFS1

    bcf     CCP1CON,0    ; disable special event on compare
    movf    CCPR1H,w     ; save current capture compare state
    movwf   CCPSaveH    ;
    movwf   CCPT2H       ; save copy in workspace
    movf    CCPR1L,w     ; low byte
    movwf   CCPSaveL    ; save
    movwf   CCPT2L       ; and save copy
    bcf     CARRY        ; pre-clear carry for rotate
    rrf     CCPT2H,f     ; divide phase time by 2
    rrf     CCPT2L,f     ;
    bcf     CARRY        ; pre-clear carry
    rrf     CCPT2H,w     ; divide phase time by another 2
    movwf   CCPR1H       ; first BEMF reading at phase T/4
    rrf     CCPT2L,w     ;
    movwf   CCPR1L       ;

    incf    STATE,f     ; next STATE
    return                                     ; back to Main Loop

;~~~~~

```

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```
BEMFIdle ; When Timer1 compares force Drive on, Set ADC GO after Tacq, RA0-
>ADC

    btfss   PIR1,CCP1IF ; timer compare?
    return ; no - remain in current STATE

    bsf     DriveOnFlag ; force drive on for BEMF reading
    call    DriveMotor ; activate motor drive
    bsf     ReadIndicator ; Diagnostic
    call    Tacq ; wait ADC acquisition time
    bsf     ADCON0,GO ; start ADC
    bcf     ReadIndicator ; Diagnostic

; setup to capture BEMF at phase 3/4 T

    movf    CCPT2H,w
    addwf   CCPR1H,f ; next compare at phase 3/4 T
    movf    CCPT2L,w ;
    addwf   CCPR1L,f ; set T/2 lsb
    btfsc   CARRY ; test for carry into MSb
    incf    CCPR1H,f ; perform carry
    bcf     PIR1,CCP1IF ; clear timer compare interrupt flag
    incf    STATE,f ; next STATE
    return ; back to Main Loop

;~~~~~
BEMFRead ; Wait for ADC nDONE, Read ADC->Vbemf

    btfsc   ADCON0,GO ; is ADC conversion finished?
    return ; no - remain in current STATE

    rrf     Vsupply,w ; divide supply voltage by 2
    subwf   ADRESH,w ; Vbemf - Vsupply/2

    movwf   DeltaV1 ; save error voltage
    incf    STATE,f ; next STATE
    return ; back to Main Loop

;~~~~~
BEMF2Idle ; When Timer1 compares force Drive on, Set ADC GO after Tacq, RA0-
>ADC

    btfss   PIR1,CCP1IF ; timer compare?
    return ; no - remain in current STATE

    bsf     DriveOnFlag ; force drive on for BEMF reading
    call    DriveMotor ; activate motor drive
    bsf     ReadIndicator ; Diagnostic
    call    Tacq ; wait ADC acquisition time
    bsf     ADCON0,GO ; start ADC
    bcf     ReadIndicator ; Diagnostic
    movlw   ADC3to0 ; prepare to change ADC input
    xorwf   ADCON0,f ; change from AN3 to AN0

; restore Timer1 phase time and special event compare mode

    movf    CCPSaveH,w
    movwf   CCPR1H ; next compare at phase T
    movf    CCPSaveL,w ;
    movwf   CCPR1L ; set T lsb
    bcf     PIR1,CCP1IF ; clear timer compare interrupt flag
    bsf     CCP1CON,0 ; enable special event on compare
    incf    STATE,f ; next STATE
    return ; back to Main Loop

;~~~~~
```

```

BEMF2Read                ; Wait for ADC nDONE, Read ADC->Vbemf

    btfsc    ADCON0,GO    ; is ADC conversion finished?
    return   ; no - remain in current STATE

    rrf      Vsupply,w    ; divide supply voltage by 2
    subwf   ADRESH,w     ; Vbemf - Vsupply/2

    movwf   DeltaV2     ; save error voltage

    clrf    STATE       ; reset state machine to beginning
    return   ; back to Main Loop

;~~~~~
InvalidState             ; trap for invalid STATE index
    movlw   B'11000111' ; reset ADC input to AN0
    andwf   ADCON0,f    ;
    clrf    STATE
    return

;
Tacq
;*****
;
;   Software delay for ADC acquisition time
;   Delay time = Tosc*(3+3*xCount)
;
;*****

    movlw   D'14        ; 14 equates to approx 9 uSec delay
    movwf   xCount     ;
    decfsz  xCount,f    ;
    goto    $-1        ; loop here until time complete
    return

LockTest
;*****
;
;   T is the commutation phase period. Back EMF is measured on the
;   floating motor terminal at two times during T to determine
;   the approximate zero crossing of the BEMF. BEMF low means that
;   the measured BEMF is below (supply voltage)/2.
;   If BEMF is low at 1/4 T then accelerate.
;   If BEMF is high at 1/4 T and low at 3/4 T then speed is OK.
;   If BEMF is high at 1/4 T and 3/4 T then decelerate.
;
;   Lock test computation is synchronized to the PWM clock such
;   that the computation is performed during the PWM ON or OFF
;   time whichever is longer.
;
;*****

; synchronize test with start of Timer0

    btfss   Tmr0Ovf     ; has Timer0 wrapped around?
    return   ; no - skip lock test

    btfss   PWMThresh,7 ; if PWMThresh > 0x80 then ON is longer than OFF
    goto    LT05       ; OFF is longer and motor is currently off - compute now

    btfss   DriveOnFlag ; ON is longer - wait for drive cycle to start
    return   ; not started - wait

```

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LT05

```
bcf      Tmr0Ovf      ; clear synchronization flag
decfsz   RampTimer,f  ; RampTimer controls the acceleration/deceleration rate
return
```

; use lock results to control RPM only if not manual mode

```
bsf      AutoRPM      ; preset flag
movf     ADCRPM,w     ; compare RPM potentiometer...
addlw   AutoThresh   ; ...to the auto control threshold
btfss   CARRY        ; CARRY is set if RPM is > auto threshold
bcf      AutoRPM      ; not in auto range - reset flag

btfss   BEMF1Low     ; is first BEMF below Supply/2
goto    LT20         ; no - test second BEMF
```

LT10

; accelerate if BEMF at 1/4 T is below Supply/2

```
movlw   B'10000000'  ; indicate lock test results
movwf   Status       ; status is OR'd with drive word later
movlw   AccelDelay   ; set the timer for acceleration delay
movwf   RampTimer    ;

btfss   AutoRPM      ; is RPM in auto range?
goto    ManControl   ; no - skip RPM adjustment

incfsz  RPMIndex,f   ; increment the RPM table index
return  ; return if Index didn't wrap around

decf    RPMIndex,f   ; top limit is 0xFF
return
```

LT20

```
btfsc   BEMF2Low     ; BEMF1 was high...
goto    ShowLocked   ; ... and BEMF2 is low - show locked
```

; decelerate if BEMF at 3/4 T is above Supply/2

```
movlw   B'01000000'  ; indicate lock test results
movwf   Status       ; status is OR'd with drive word later
movlw   DecelDelay   ; set the timer for deceleration delay
movwf   RampTimer    ;

btfss   AutoRPM      ; is RPM in auto range?
goto    ManControl   ; no - skip RPM adjustment

decfsz  RPMIndex,f   ; set next lower RPM table index
return  ; return if index didn't wrap around

incf    RPMIndex,f   ; bottom limit is 0x01
return
```

ShowLocked

```
movlw   B'11000000'  ; indicate lock test results
movwf   Status       ; status is OR'd with drive word later
movlw   DecelDelay   ; set the timer for deceleration delay
movwf   RampTimer    ;

btfsc   AutoRPM      ; was RPM set automatically?
return  ; yes - we're done
```

```

ManControl
    movf   ADCRPM,w       ; get RPM potentiometer reading...
    movwf  RPMIndex      ; ...and set table index directly
    return

Commutate
;*****
;
;   Commutation is triggered by PIR1<CCP1IF> flag.
;   This flag is set when timer1 equals the compare register.
;   When BEMF measurement is active the compare time is not
;   cleared automatically (special event trigger is off).
;   Ignore the PIR1<CCP1IF> flag when special trigger is off
;   because the flag is for BEMF measurement.
;   If BEMF measurement is not active then decrement phase table
;   index and get the drive word from the table. Save the
;   drive word in a global variable and output to motor drivers.
;*****

    btfss  CCP1CON,0      ; is special event on compare enabled?
    return                                ; no - this is a BEMF measurement, let state machine handle this

    bcf    PIR1,CCP1IF   ; clear interrupt flag

    movlw  high OnTable  ; set upper program counter bits
    movwf  PCLATH
    decfsz PhaseIndx,w   ; decrement to next phase
    goto   $+2           ; skip reset if not zero
    movlw  D'6'          ; phase counts 6 to 1
    movwf  PhaseIndx     ; save the phase index
    addlw  LOW OnTable
    btfsc  CARRY         ; test for possible page boundary
    incf   PCLATH,f      ; page boundary adjust
    call   GetDrive
    movwf  Drive         ; save motor drive word

DriveMotor
    movf   Drive,w       ; restore motor drive word
    btfss  DriveOnFlag   ; test drive enable flag
    andlw  OffMask       ; kill high drive if PWM is off
    iorwf  Status,w     ; show speed indicators
    movwf  DrivePort     ; output to motor drivers
    return

GetDrive
    movwf  PCL           ; computed goto

OnTable
    retlw  Invalid
    retlw  Phase6
    retlw  Phase5
    retlw  Phase4
    retlw  Phase3
    retlw  Phase2
    retlw  Phase1
    retlw  Invalid

SetTimer

```

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```
;*****  
;  
;      This sets the CCP module compare registers for timer 1.  
;      The motor phase period is the time it takes timer 1  
;      to count from 0 to the compare value. The CCP module  
;      is configured to clear timer 1 when the compare occurs.  
;      Get the timer1 compare variable from two lookup tables, one  
;      for the compare high byte and the other for the low byte.  
;  
;*****  
  
      call    SetTimerHigh  
      movwf   CCP1H           ; Timer1 High byte preset  
      call    SetTimerLow  
      movwf   CCP1L           ; Timer1 Low byte preset  
      return  
  
SetTimerHigh  
      movlw   high T1HighTable ; lookup preset values  
      movwf   PCLATH           ; high bytes first  
      movlw   low T1HighTable ;  
      addwf   RPMIndex,w       ; add table index  
      btfsc   STATUS,C         ; test for table page crossing  
      incf    PCLATH,f         ;  
      movwf   PCL              ; lookup - result returned in W  
  
SetTimerLow  
      movlw   high T1LowTable  ; repeat for lower byte  
      movwf   PCLATH           ;  
      movlw   low T1LowTable   ;  
      addwf   RPMIndex,w       ; add table index  
      btfsc   STATUS,C         ; test for table page crossing  
      incf    PCLATH,f         ;  
      movwf   PCL              ; lookup - result returned in W  
  
#include "BLDCspd4.inc"  
  
      end
```

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